#### **Acetates**

Name of directory: Acetate

**Proper name:** Metal acetates

**Purpose of spectra:** To provide reference spectra for metal acetates.

**Overview:** Metal acetates offer a way to correlate metal oxides to carbonates and also hydroxides. For this reason we are planning to analyze many metal acetates, but they have a strong tendency to decompose into HOAc and a hydroxide species, and they tend to outgas HOAc.

Materials: BaOAc, RbOAc

**Observations:** none

Number of materials: 2
Number of spectra: 15
Form of sample: powder
Electrical behavior: insulator

**Special treatment**: pressed onto 3M double sided adhesive tape, excess removed

**Charge compensation**: yes, flood gun (ca. 4 eV) (mesh-screen not used)

**Ion etching/cleaning**: none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments X-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.3393 Angstroms)

#### **Acetoacetonates**

Name of directory: Ac-Ac

**Proper name:** Metal acetoacetonates

**Purpose of spectra:** To reveal the typical surface chemical composition of Metal acetoacetonates.

**Overview:** Metal acetoacetonates can be used as catalysts or as a way to make thin metal films or even metal lines. The metal acetoacetonates in this data set are the generous gift of Prof. John Nelson at the University of Nevada in Reno. Prof. Nelson has synthesized some of these metal salts and has purified them by conventional means.

**Materials:** Al(acac)3, Co(acac)2, Co(acac)3, Cr(acac)3, Cu(acac), Cu(acac)2, Fe(acac)3, Hf(acac)4, Li(acac), Mg(acac)2, Mn(acac)3, MoO2(acac), Na(acac), Nd(acac)3, Ni(acac)2, Pb(acac)3, Tl(acac), Zn(acac)2, and Zr(acac)4.

**Observations:** Some of the materials are not as pure as expected which makes it difficult to interpret the BE data. Many of the salts have very complicated C(1s) and O(1s) spectra, and there is a good chance that these samples were damaged by the X-ray source while being analyzed.

Number of materials: >19
Number of spectra: >150
Form of sample: powder
Type of material: Insulator

**Class of material:** Metallorganic salts

**Special treatment:** pressed into thin 3mm diameter disks.

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning**: none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Alloys - section 1

Name of directory: Alloys 1

**Proper name:** Metal alloys section 1

**Purpose of spectra:** To provide reference spectra of alloys in their "as-received" state and after

exposing the near surface bulk by scraping with a knife and mild ion etching.

**Overview:** We have analyzed many alloys "as received" from their makers and also "after scraping" the surface with a knife to reveal the sub-surface bulk. In many cases we have also collected data after a "light ion etch" so that we can minimize the effect of contamination on the quantitative results. The light ion etching was typically done at 1-2 KeV for 5-10 seconds, which should have been just enough to decrease the loosely bound contaminates. There should not have been any preferential sputtering under those mild conditions. The samples were obtained from various sources. One source, Metal Samples Co., in the USA provided a 54 alloy kit which we analyzed as received and after scraping away the surface region with a knife. The CuNi series was obtained from Mr. Hareyama while he was a student at Muroran University. The AuCu and CoNi series were obtained from Dr. K. Yoshihara at the National Research Institute for Metals in Tsukuba, Japan. Other alloys were obtained from Prof. Tanaka at the Nagoya Institute of Technology.

**Materials:** 20-CB-3 alloy, 29-4-2 alloy, Al-1100 alloy, Al-2024 alloy, Al-3003 alloy, Al-5086 alloy, Al-6061 alloy, Al-7075 alloy, AuCu 25:75 alloy, AuCu 50:50 alloy, AuCu 75:25 alloy, CDA-260 alloy, CDA-360 alloy, CDA-443 alloy, CDA-464 alloy, CDA-706 alloy, CDA-715 alloy, CoNi 75:25 alloy, CoNi 50:50 alloy, CoNi 45:55 alloy, CoNi 25:75 alloy, CrMo 1.25:0.5 alloy, CrMo 2.25:1.0 alloy, CrMo 5.0:0.5 alloy, CrMo 9.0:1.0 alloy, CuNi 10:90 alloy, CuNi 20:80 alloy, CuNi 30:70 alloy, CuNi 40:60 alloy, CuNi 50:50 alloy, CuNi 60:40 alloy, CuNi 70:30 alloy, CuNi 80:20 alloy, CuTi 30:70 alloy, CuTiSi 27:63:10 alloy, CuTiAl 24:56:20 alloy, CuZn 65:35 alloy, C-1010 alloy, C-1020 alloy

**Observations:** The Cu (2p3) and Au (4f7) signals exhibited a small but discernible energy shift as a function of the concentration of the two components. The atom % derived from the AuCu series were very close to the theoretical values. The CoNi and CuNi series did not show this behavior. The 54 samples in the alloy kit purchased from the Metal Samples Co. were all contaminated with various inorganic materials. We decided not to wash any of the samples with any kind of solvents so as to preserve their original state which might be due to the method of production or the method of cutting or some other procedure.

Number of materials: >44 Number of spectra: >500

Form of sample: thin sheets (0.2-2mm thick)

Electrical behavior: conductor Class of material: metal

**Special treatment:** as received (dirty), and after scraping and ion etching

**Charge compensation:** no

**Ion etching/cleaning:** yes, lightly ion etched - tried to avoid preferential sputtering.

Tried to decrease carbon contamination.

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.3393 Angstroms)

## Alloys – section 2

Name of directory: Alloys 2

**Proper name:** Metal alloys – section 2

Purpose of spectra: To provide reference spectra of alloys in their "as-received" state and after

exposing the near surface bulk by scraping with a knife and very mild ion

etching.

**Overview:** We have analyzed many alloys "as received" from their makers and also "after scraping" the surface with a knife to reveal the sub-surface bulk. In most cases we have also collected data after a "light ion etch" so that we can minimize the effect of contamination on the quantitative results. The light ion etching was typically done at 1-2 KeV for 5-10 seconds, which should have been just enough to decrease the loosely bound contaminates. There should not have been any preferential sputtering under those mild conditions. The samples were obtained from various sources. One source, Metal Samples Co., in the USA provided a 54 alloy kit which we analyzed as received and after scraping away the surface region with a knife. The CuNi series was obtained from Mr. Hareyama while he was a student at Muroran University. The AuCu and CoNi series were obtained from Dr. K. Yoshihara at the National Research Institute for Metals in Tsukuba, Japan. Other alloys were obtained from Prof. Tanaka at the Nagoya Institute of Technology.

**Materials:** E-26-1 alloy, FeNiMoB 40:38:4:18 alloy, F-255 alloy, HA-25 alloy, HB-2 alloy, HC-276 alloy, HG-3 alloy, HgTe, HX alloy, I-600 alloy, I-625 alloy, I-750X alloy, I-800 alloy, I-825 alloy, CuNi (Monel) alloy, M-400 alloy, N-200 alloy, Pd:Fe 73.8:26.2 alloy, 304 SS alloy, 304L SS alloy, 310 SS alloy, 316L SS alloy, 347 SS alloy, 410 SS alloy, 4140 alloy, 430 SS alloy, 904L alloy, TiVAl alloy, Ti GR-02 alloy, Ti GR-07 alloy, Ti GR-12 alloy, and Wood's metal alloy.

**Observations:** The 54 samples in the alloy kit purchased from the Metal Samples Co. were all contaminated with various inorganic materials. We decided not to wash any of the samples with any kind of solvents so as to preserve their original state which might be due to the method of production or the method of cutting or some other procedure.

Number of materials: >33 Number of spectra: >350

Form of sample: thin sheets (0.2-2mm thick)

Electrical behavior: conductor Class of material: metal

**Special treatment:** as received (dirty), and after scraping and ion etching

**Charge compensation:** no

**Ion etching/cleaning:** yes, lightly ion etched - tried to avoid preferential

sputtering. Tried to decrease carbon contamination.

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.3393 Angstroms)

#### **Alumino-silicates**

Name of directory: Alum-Sil

**Proper name:** Alumino-silicates (from natural minerals)

**Purpose of spectra:** To provide reference spectra for those materials.

**Overview:** These alumino-silicates are natural minerals.

Materials: Almandine (Fe3Al2(SiO4)3), Kunzite (LiAlSi2O6), Pyrope (Mg3Al2(SiO4)3)

**Observations:** none at this time.

Number of materials: 3 Number of spectra: >40

Form of sample: poly-morphic crystals

**Electrical behavior:** insulator

**Special treatment:** freshly fractured in air just prior to analysis

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.98 eV (+/-0.078) Ref BE for Cu (2p3): 932.67 eV (+/-0.078) Ref BE for Cu (3s): 122.45 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.3393 Angstroms)

## **Angle-resolved XPS**

Name of directory: Angl-Res

**Proper name:** Angle-resolved XPS (i.e. angle dependent XPS)

Purpose of spectra: To reveal changes in surface chemical composition as a function of depth

where the depth is limited to the escape depth of photoemitted electrons,

which is limited to a depth of 50 to 100 angstroms.

**Overview:** Angle resolved XPS studies of several materials are provided as examples which can be used as a guide to studying similar samples. The Ag and Au samples were ion etched to reveal changes in the peak shape and energy loss background of these two elements as a function of electron take-off-angle. The step sizes for changing angles was too large to reveal any Photoelectron Diffraction patterns.

**Materials:** Ag, Au, CrSi, Fluoro-ether lubricant, GaAs, HOPG (Graphite), Si, Te, Ta2O5, and 200 Ang SiO2/Si

**Observations:** Because the X-ray beam was always smaller than the electron lense field of view the changes in signal intensity directly reflect the true physics of photoemission. Many other XPS systems show a behavior that is directly dependent on the electron collection lense.

Number of materials: 10 Number of spectra: >200 Type of material: various

Form of sample: native oxide films, thin films, wafers, pressed powders **Special treatment:** as received, unless otherwise specified in the datafile

**Charge compensation:** flood gun at 4 eV if needed

**Ion etching/cleaning:** refer to individual datafiles for specific details

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** varied from ca. zero (0) to 90 degrees (and beyond)

**Instrument used:** Surface Science Instruments X-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.3393 Angstroms)

#### **Anti-static materials**

Name of directory: Antistat

**Proper name:** Anti-static materials

Purpose of spectra: Reveal the surface composition of bags used to store printed circuit boards and

other electrical devices which might rub off of the bag and onto the surface of the item(s) stored in the bags. Reveal the chemical composition of anti-static

sprays which are used to control static electric charge.

**Overview:** These materials are used to avoid static electrical damage that might occur by a static discharge.

**Materials:** Complex (plastic bags with special spray coatings or chemical agents that are mixed in with the plastic of the bag.)

**Observations:** It may be possible that these bags are a source of contamination to various electrical components that might eventually lead to electrical breakdown.

Number of materials: 6 Number of spectra: 40

**Form of sample:** plastic bags and spray solutions

**Type of material:** real world product made of several materials

**Special treatment:** none

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

Ion etching/cleaning:none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

Electron TOA: 90 degrees (maximum sampling depth)
Instrument used: Surface Science Instruments X-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.3393 Angstroms)

## **Bio-technology materials**

Name of directory: Bio-Tech

**Proper name:** Bio-technological materials

**Purpose of spectra:** To look for any correlation between living tissues and differences in surface

chemical composition.

**Overview:** At one time medical doctors thought that by analyzing the surface chemistry of human hair of Alzheimer patients that they might find a clue as to cause of Alzheimer.

Materials: Hair from patients who had Alzheimer disease. Freeze-dried P. Dengis (CIFA) yeast.

**Observations:** none

Number of materials: 9 Number of spectra: >50

**Form of sample:** Fibers and pressed powders

Class of material: Biological materials

**Special treatment:** pressed onto double sided adhesive tape

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

Electron TOA: 90 degrees (maximum sampling depth)
Instrument used: Surface Science Instruments X-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.3393 Angstroms)

#### **Borides**

Name of directory: Boride

**Proper name:** Metal borides

**Purpose of spectra:** To reveal the typical surface chemical composition of metal borides.

**Overview:** Metal borides are used as cathode filaments and as hard materials.

Materials: CrB, LaB6, MoB, Ni3B, Ni3B with Carbon, and WB.

**Observations:** Metal boride powders are often heavily contaminated with surface oxides and are electrically conductive.

Number of materials: 6
Number of spectra: 36
Form of sample: powder
Electrical behavior: conductor
Class of material: inorganic salt

**Special treatment:** pressed into thin 3mm diameter disks.

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T) **Ion etching/cleaning:** ion etched to removed surface oxides as much as possible

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Calibration of energy scale

Name of directory: Calibrat

**Proper name:** Energy scale calibration

Purpose of spectra: To check and to adjust the energy scale of the SSI XPS systems. Calibration

was checked every 2-3 weeks and pass energies were adjusted if the reference

energies deviated from the allowed tolerances listed below.

**Overview:** Calibration was checked every 2-3 weeks for the 10 years used to collect all of the data in the database. Many of the spectra used to check calibration were saved, but not all of the calibration spectra were saved in the early years of the project.

**Materials:** 99+% Gold (Au) foil or 1 micron thick gold on a silicon wafer or PET (Mylar), and 99+% Copper (Cu) foil

**Observations:** To maintain proper calibration, the gold and copper samples had to be ion etched enough to reveal bulk material. Insufficient etching seemed to cause an error in determining the BE of the peaks used to check the reference energies. Based on our experience, the linearity of the SSI systems is constant for many months, perhaps years.

Number of materials: 2
Number of spectra: >300
Form of sample: metal foils
Type of material: conductors
Class of material: metals
Special treatment: none
Charge compensation: none

**Ion etching/cleaning:** gold (Au) was ion etched at >2KeV for ca. 20 sec

copper (Cu) was ion etched at >2KeV for >120 sec

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Capture of oxygen and carbon

Name of directory: Captur\_1

**Proper name:** Capture of oxygen and carbon by ion etched metals

Purpose of spectra: To reveal the typical surface chemical composition of thin oxide films and

carbides that form "naturally" in cryopumped UHV conditions.

**Overview:** Practical study of the behavior of pure elements that were ion etched clean and left in cryopumped UHV overnight for 12-14 hours during which the surface captures whatever gases are in the cryopumped UHV. (No additional ion etching.) Data was collected on a time-lapse basis without any additional ion etching. The argon gas flow was stopped and the ion gun was turned off after the ion cleaning.

**Materials:** Ag, Al, As, Au, Be, Bi, Cd, Co, Cr, Cu, Fe, Ge, Hf, In, Ir, Mg, Mn, Mo, Nb, Ni, Pb, Pd, Pt, Re, Rh, Sb, Sc, Si, Sn, Ta, Te, Ti, Tl, V, W, Y, Zn, Zr

**Observations:** Elements on the left side of the periodic table tended to form carbides and oxides. Elements on the right side of the periodic table tended to build up carbon contamination.

Number of materials: 42 Number of spectra: >1,800

Form of sample: chips and foils Electrical Behavior: conductor Class of material: pure elements

**Special treatment**: scraped in air and quickly inserted into prep-lock HV

**Charge compensation:** none

**Ion etching/cleaning:** ion etched at 3-5 KeV for 30-50 minutes

Ref BE for Au (4f7): 83.98 eV (+/-0.078) Ref BE for Cu (2p3): 932.67 eV (+/-0.078) Ref BE for Cu (3s): 122.45 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Capture study – End point**

Name of directory: Captur\_2

**Proper name:** Surface composition at end of Captur\_1 studies.

Purpose of spectra: To reveal the typical surface chemical composition of elements ion etched and

left in cryopumped UHV for >12 hours.

**Overview:** This group was meant to reveal the basic behavior of metals exposed to long term

UHV after ion etching.

**Materials:** Ag, As, Co, Fe, Ge, Hf, Mo, Ni, Pb, Pd, Pt, Ru, Sb, Sn, Ta, Te, Tl

**Observations:** The amount of oxide or carbon species that form after long term exposure to cryopumped UHV is very small. The thickness of these overlayers is estimated to be between 5-15 angstroms in general. These overlayers probably represent the initial stages of oxidation or contamination and possible the formation of intermediate sub-oxide species or intermediate carbon species.

Number of materials: 17 Number of spectra: 23

**Form of sample:** metal foils or chips

Electrical behavior: conductor Class of material: metal

**Special treatment:** scraped with knife in air to expose bulk

**Charge compensation:** no

**Ion etching/cleaning:** ion etched 30-40 minutes at 2-5 KeV.

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Carbides**

Name of directory: Carbide
Proper name: Metal carbides

**Purpose of spectra:** To reveal the typical surface chemical composition of metal carbides.

**Overview:** Carbides develop oxide surface layers, but those layers are relatively thin because the carbide signal can still be observed for the carbides that are provided in this database.

Materials: NbC, TaC, VC

**Observations:** Ion etching seemed to produce a kind of hydrocarbon that could not be removed by further ion etching.

Number of materials: 3
Number of spectra: 40
Form of sample: powder
Electrical behavior: conductive

Class of material: inorganic compound

**Special treatment:** pressed into thin 3mm diameter disks

**Charge compensation:** none

Ion etching/cleaning: Yes, as needed

Ref BE for Au (4f7): 83.96 eV (+/-0.078)

Ref BE for Cu (2p3): 932.47 eV (+/-0.078)

Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### Carbon

Name of directory: Carbon

**Proper name:** Different forms of carbon

**Purpose of spectra:** To reveal the typical surface chemical composition of carbon.

**Overview:** Carbon (C) comes in several different forms which have various uses.

Materials: natural graphite, HOPG, diamond, diamond-like-films, poly-ethylene, and wax paper.

**Observations:** Diamond has a characteristic peak in the valence band region not seen in many diamond-like carbon (DLC) films. Graphite has a pi ->pi\* peak which is characteristic of the sp2 nature of the carbon in some of its various forms (e.g. graphite, HOPG). Attempts to peak-fit the C (1s) of HOPG and graphite are often difficult because the physics of the material is more complicated than the physics behind the use of various asymmetric tail functions used for peak-fitting.

Number of materials: 13 Number of spectra: >120

Form of sample: crystalline and powder Electrical behavior: conductor or insulator Class of material: inorganic and organic

**Special treatment:** various

**Charge compensation:** flood gun (ca. 4 eV) and nickel mesh-screen (80% T) on insulators

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### Carbon black materials

Name of directory: C\_Black

**Proper name:** different carbon black materials

**Purpose of spectra:** To reveal the typical surface chemical composition of carbon black powders

exposed to different treatments.

**Overview:** This set of spectra is part of a study done on the standard carbon black material.

Materials: CB\_01 (standard), CB\_0150, CB\_0300, CB\_0450, CB\_1000, CB\_1200, CB\_1400,

 $CB_L$ 

**Observations:** Carbon black powders contain small amounts of sulfur and chlorine which can be removed by high temperature treatment. The oxygen contamination of these powders can not be removed by high temperature treatment.

Number of materials: 8
Number of spectra: 30
Form of sample: powder
Electrical behavior: conductor
Class of material: inorganic

**Special treatment:** pressed onto indium metal foil

**Charge compensation:** none **Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Carbon fibers**

**Name of directory:** C\_fibers **Proper name:** Carbon fibers

Purpose of spectra: To reveal the typical surface and bulk chemical composition of one kind of

carbon fiber.

Overview: none

**Materials:** F-300 carbon fibers with sizing agent, and F-300 carbon fibers without sizing agent

**Observations:** Sizing agent contains a alcohol or ether type component which is not observed in the fiber without the sizing agent. The depth profile revealed the presence of barium (Ba) and nitrogen (N) in the fibers without the sizing agent.

**Number of materials:** 2

**Number of spectra:** 7 in normal mode (plus 360 in depth profile mode)

**Form of sample:** bundle of fibers

**Electrical behavior:** conductor (with sizing) and insulator (no sizing)

Class of material: fiber

**Special treatment:** none (except for depth profile analysis) **Charge compensation:** flood gun used on insulating sample

Ion etching/cleaning: as done for depth profile 83.96 eV (+/-0.078) 83.96 eV (+/-0.078) 932.47 eV (+/-0.078) 122.39 eV (+/-0.15) Electron TOA: (round surface)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Carbonates**

Name of directory: Carbonat

**Proper name:** Metal carbonates

**Purpose of spectra:** To reveal the typical surface chemical composition of metal carbonates.

**Overview:** Carbonates are an integral part of any study of oxides, hydroxides, and corrosion because they interchange with the oxides and hydroxides by various mechanisms.

**Materials:** Azurite, BaCO3, BiCO3, CaCO3, Calcite (CaCO3), CdCO3, Cerrusite (PbCO3), CuCO3, LaYCO3, LiCO3, Magnesite (MgCO3), MgCO3, MnCO3, SrCO3, Y2CO3.

**Observations:** Carbonates are often overlooked as not being part of the carbon contamination. Carbonates are materials that form naturally from metal oxides or metal hydroxides by absorbing CO2 from the air. Many naturally formed native oxides have a small amount of metal carbonate at the surface. Carbonates can be damaged or degraded by ion beam etching or heating. The heat of high powered mono X-ray sources or non-mono X-ray sources is sometimes enough to degrade the carbonate to the pure metal or a oxide of the metal.

Number of materials: 15 Number of spectra: >150

Form of sample: powder and natural mineral

**Electrical behavior:** insulator **Class of material:** inorganic salt

**Special treatment:** pressed into thin 3mm diameter disks or freshly fractured in air yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Catalyst materials**

**Name of directory**: Catalyst

**Proper name:** Catalyst materials (new and used)

**Purpose of spectra:** To reveal the typical surface chemical composition of catalyst materials.

**Overview:** Catalysts need to be studied before use and after use. Catalysts can be easily damaged by X-rays and even flood gun electrons.

**Materials:** Platinum on alumina, CrFx on alumina, CuNi alloys, Monel, NiW on Alumina, Pd and Ce and Ze on alumina, Vanadium based catalyst

**Observations:** Some catalysts, (Pt/Alumina) are readily damaged by exposed to mono X-rays within the time needed to analyze the material. Other catalysts that use MoO3/alumina are readily damaged by flood gun electrons within a few seconds or minutes of exposure.

Number of materials: 15 Number of spectra: >150

Form of sample: pellets or metal foils
Electrical behavior: insulators or conductor
Class of material: multi-component

**Special treatment:** as received or freshly fractured or scraped or ion etched

**Charge compensation:** yes if needed (mesh-screen used as needed)

**Ion etching/cleaning:** alloys were lightly ion etched

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Cathode filaments**

Name of directory: Cathode

**Proper name:** Cathode filaments

**Purpose of spectra:** To reveal the typical surface chemical composition of cathodes.

**Overview:** These data are provided as an example of the degraded effects on thoriated tungsten ribbons used as electron sources for producing argon ions.

**Materials:** Cathodes were taken from the ion gun source and the electron gun source which were thoriated tungsten ribbons.

**Observations:** none

Number of materials: 1 Number of spectra: 10

Form of sample: metal ribbon
Electrical behavior: conductor
Class of material: mixed material

**Special treatment:** none **Charge compensation:** none **Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Cadmium oxide BE research

**Name of directory:** CdOx\_Res

**Proper name:** Research done on CdOx surfaces.

**Purpose of spectra:** To reveal the typical surface chemical composition of Cadmium oxides.

**Overview:** The BE of CdO is reported to be lower than metallic Cd. This study was carried out

to try to understand if the reports were correct or wrong.

**Materials:** Cd (air exposed), Cd (exposed to H2O2), Cd (exposed to NH4OH), CdSe, CdO,

CdO/InP

**Observations:** Cd metal seems to form a mixture of oxide, hydroxide and carbonate overlayers when exposed to various solutions. More work is needed to understand if CdO does or does not have a BE lower than Cd metal.

Number of materials: 6 Number of spectra: >20

**Form of sample:** metal foil or powder

**Electrical behavior:** conductor **Class of material:** mixed

**Special treatment:** CdSe was pressed into thin 3mm diameter disks. Cadmium metal was

exposed to H2O2, NH4OH to try to produce a thin layer of CdO.

**Charge compensation:** none **Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)
X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

# Chalcogenides

Name of directory: Chalcogn

**Proper name:** Chalcogenides (Chalconides)

**Purpose of spectra:** To reveal the typical surface chemical composition of chalcogenides.

**Overview:** Chalcogenides are materials that contain one of the elements: S, SE or Te as the

cation of a compound.

**Materials:** CdSe, CdTe, GeSe, GeSe2, HgCdTe, SbTe, Se, Te, ZnSe

**Observations:** none

Number of materials: 9 Number of spectra: >80

**Form of sample:** powders or crystalline chips **Electrical behavior:** semi-conductors and conductors

Class of material: Chalcogenides

**Special treatment:** pressed into thin 3mm diameter disks (as needed)

**Charge compensation:** none **Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

# **Charge-compensation research**

Name of directory: Chrg\_Res

**Proper name:** Charge-compensation research

**Purpose of spectra:** To research the charge-compensation behavior of insulators under various

conditions.

**Overview:** To study the effect of using different methods to try to compensate for the charge-up of various materials. The user needs to carefully evaluate each set of files as individual research projects. The entire set of files are the result of various research studies aimed at understanding charge compensation.

**Materials:** Al2O3, MgO, SiO2, NaCl, Ta2O5, Au/teflon. Ag2O, Bi2O3, Ga2O3, GeO2, MoO3, Nb2O5, PdO, Ta2O5, TiO2, V2O5, WO3, Cu/teflon, HDPE, Al, Zn, Zr,

**Observations:** A variety of methods were used to study the charge up and charge compensation behavior of various insulators and conductors mounted on insulators which were expose to X-rays with or without the flood gun.

Number of materials: 33 Number of spectra: >400

**Form of sample:** crystals, fused glass, pressed powder, thin films **Electrical behavior:** insulators and thin films which are pseudo-conductive

Class of material: various Special treatment: various

**Charge compensation:** yes, with and without the mesh-screen system

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

# Charge-compensation using grazing X-rays

Name of directory: Chrg\_Grz

**Proper name:** Charge-compensation assisted by using grazing X-rays

**Purpose of spectra:** To study the charge-up behavior of insulators that are exposed to X-rays that

come in at a grazing angle relative to the sample surface.

**Overview:** To study the effect of using grazing X-rays to minimize the charge-up due to X-ray irradiation of insulating materials.

Materials: Al2O3, MgO, SiO2, NaCl, Ta2O5

**Observations:** Grazing angle X-ray irradiation can produce excellent results because the power density is greatly decreased it seems. In some cases, the data was as good as the data (FWHM) obtained by using the mesh-screen system.

Number of materials: 5 Number of spectra: 120

**Form of sample:** crystals, fused glass, pressed powder

**Electrical behavior:** insulator

**Class of material:** binary metal oxides

**Special treatment:** as received

**Charge compensation:** yes by flood gun without mesh-screen advantage

**Ion etching/cleaning**: none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source**: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Charge-up of adventitious carbon**

Name of directory: Chrg\_C

**Proper name:** Charge-up of adventitious carbon

**Purpose of spectra:** To study the charge-up behavior of carbon because it is so often used to

charge reference insulators, and we have some doubt that a constant BE value

should be used.

**Overview:** To study the validity of using the C (1s) BE of hydrocarbons as a universal means to charge reference all insulators.

**Materials:** Carbon on all kinds of substrates. Especially interested in the hydrocarbon signal.

**Observations:** Very thin layers of hydrocarbon on different materials appears to have different BEs, which can vary by as much as 1 eV, e.g. from 284.4 eV to 286.5 eV. There appears to be some sort of surface physics that affects the photoemission processes in the hydrocarbon overlayers. The effect is most obvious for elements in columns 2 and 3 of the periodic table, and to some extent columns 12-14. The effects observed for elements in columns 12-14 are more complex. Native Oxides of these elements are especially interesting to study by using a flood gun set to different voltages (2-15 eV) with the samples grounded and floating.

Number of materials: 15
Number of spectra: >200
Form of sample: variable
Electrical behavior: variable
Class of material: variable

**Special treatment:** as received normally

**Charge compensation:** yes as needed to study the effect of charging

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Charge-up of Al2O3**

Name of directory: Chrg\_AlO

**Proper name:** Charge up studies on aluminium oxide materials **Purpose of spectra**: To study the charging behavior of thin and thick films

of aluminum oxides under various experimental conditions.

**Overview:** The charging behavior of aluminium oxide thin films is complicated and presents a challenge to be able to properly assign the chemical species that form on native oxides and that exist as thick plates. Tests of charging behvior in the presence of the mesh-screen system was studied.

**Materials:** Native aluminium oxides on various substrates. Pure aluminium oxide forms.

**Observations:** Native oxide films were found to suffer differential charging which seems to be due to vertical stratification of the electrons supplied by a defocussed electron flood gun. The process was found to be reversible.

Number of materials: 10 Number of spectra: >150

Form of sample: thin films or thick plates Electrical behavior: differential charging

**Class of material:** insulator

**Special treatment:** as received, or scratched to produce rough area

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Chromatographic materials**

**Name of directory:** Chromato

**Proper name:** Chromatographic materials

Purpose of spectra: To reveal the typical surface chemical composition of

chromatographic materials.

**Overview:** The surface of chromatographic materials is critical to the retention of chemicals as

they pass over the material

**Materials:** Ion exchange beads, plasma treated polystyrene beads

**Observations:** xx

Number of materials: 5 Number of spectra: 20

Form of sample: beads or powders

Electrical behavior: insulator
Class of material: mixed
Special treatment: as received

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Contamination from gloves**

**Name of directory:** Glove

**Proper name:** Contamination caused by gloves

**Purpose of spectra:** To reveal the typical surface chemical composition of contamination caused

by touching materials with plastic gloves.

**Overview:** Study of contamination that occurs when a gloved hand touches any material. Gloves contain various organic chemicals and have coatings make of organic or inorganic materials which are designed to make the glove soft or to keep the users' hand dry.

**Materials:** Aluminium foil contaminated by contact with plastic gloves, pieces of gloves, finger cots, and a spray used as a mold release agent.

**Observations:** Silicone oil and various "plasticizer" chemicals is a major component in soft pliable gloves which is easily transferred to a material touched by the glove. CaO and other similar drying agents (CaSO4, Na2SO4) are also used to keep the users' hand dry. Silicone oil, various long change organic acids and amides are used as mold release agents so that the gloves are easily removed from the mold used to make the gloves.

For comparison the user should compare any spectrum to that obtained from the Al\_control sample (Al\_contr.mrs) and the finger sample (Finger\_1.mrs) to see what is normally on the surface of aluminium foil before it is touched by anything and also after it has been touched by an unprotected human finger.

Number of materials: 22 Number of spectra: >50

Form of sample: Deliberately contaminated aluminium foil

**Electrical behavior:** conductor **Class of material:** mixed

**Special treatment:** gloved hand touched to aluminium foil

**Charge compensation:** none **Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe (model 206)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Damage from argon ions**

Name of directory: Dmg\_Ion

**Proper name:** Damage from argon ion beams

Purpose of spectra: To reveal the typical changes that occur to various materials that are exposed

to argon ion beams. The changes range from removal of surface

contamination to degradation of chemical composition of the bulk material.

**Overview:** Argon ion beam etching of various materials produces various effects. Some materials suffer chemical degradation, while other materials are simply cleaned by argon ion beam etching. The reasons for the various behaviors are not yet fully defined.

Materials: C, CdO, CuO, MoO3, MoS2, Si, Si3N4, SnO2, TiO2, WO3, Y2O3, ZrO2

**Observations:** Ion beam etching clearly causes some materials to lose one or more elemental components. The result appears as a reduction process. In some cases the XPS signals become broader which indicates the presence of different species. In the case of silicon, it appears that the peak broadening is due to the production of regions with different electron densities which are most likely due to the production of different amorphous structures.

Number of materials: 12 Number of spectra: >90

**Form of sample:** pressed powders, crystals, paper, wafers

**Electrical behavior:** various

Class of material: inorganic and semiconductor

**Special treatment:** powders were pressed into thin 3mm diameter disks

**Charge compensation:** yes, flood gun (ca. 4 eV) as needed yes, beam voltage varied from 2-5 KeV

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Damage from flood gun electrons**

Name of directory: Dmg\_Elec

**Proper name:** Damage from flood gun electrons

**Purpose of spectra:** To study the damage caused by low voltage electrons that are emitted by the

flood gun used to compensate charging.

**Overview:** Low voltage (1-20 eV) electrons which originate from a flood gun have been clearly found to damage a few materials, which are mainly organic polymers. There is some evidence that flood gun electrons also damage a Molybdenum based catalyst, but that data is not documented in this data set. Low voltage electrons have the potential to break a wide variety of chemical bonds, but the damage is either minimal or localized to the very top layer. There seems to be a much greater chance for insulating materials to act as capacitors and to hold a potential that might or might not lead to breakdown of the sample surface chemistry.

**Materials:** Na2S2O3 (hydrated), poly(acrylic acid) on aluminum foil, high density poly(ethylene) pellet, poly(ethylene terephthalate) pellet, poly(styrene) pellet, and poly(tetrafluoroethylene)

Observations: By comparison to work done by K. Siegbahn on Na2S2O3 our results show a dramatic decrease in damage. The reason for this has not been studied. Our work on Na2S2O3 focussed the advantage of using the mesh-screen to decrease or the amount of damage to Na2S2O3. The mesh-screen was found to decrease the rate of damage by at least a factor of 6X. Poly(acrylic) acid on aluminium foil which was analyzed in two separate experiments with the flood gun turned OFF and ON. Poly(acrylic acid) was found to be damaged by the use of the flood gun. Long term exposure of Polystyrene to flood gun does not appear to cause any observable damage. Long term exposure of HDPE, PET, and Teflon to X-rays and flood guns produced damage which is attributed to the X-ray beam, but it is also possible that some of the damage was caused by the user of the flood gun, but it is doubtful that the flood gun caused any significant amount of damage.

Number of materials: 5 Number of spectra: >100

**Form of sample:** polymorphic crystal or thin films on aluminum or pellets **Electrical behavior:** insulator (thin films on aluminum were conductive)

**Class of material:** inorganic and organic polymers

**Special treatment:** as received, deposited as thin film, or exposed bulk

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Damage from monochromatic X-rays

**Name of directory:** Dmg\_Xray

**Proper name:** Damage from monochromatic X-rays

**Purpose of spectra:** To reveal the changes that occur to organic polymersand inorganic compounds

as a function of exposure to monochromatic X-rays (and to some extent flood

gun electrons).

**Overview:** Damage is perhaps better described as "change". This study was done to reveal the changes that occur due to long term (10-14 hr) exposure to monochromatic X-rays. Based on a reference book on polymer degradation (W. Schnabel) we learned that changes can be synergistically due to heat, electrons, X-rays, and Bremmstrahlung from non-mono sources. The Schnabel book also explained that hydrocarbon polymers can lose hydrogen, and that polymers with benzene rings are more stable to X-rays.

**Materials:** The polymers are described by their monomeric names: Acetal, Acrylic acid, Amide, Butene, Carbonate, HDPE (Ethylene), Iso-hexene, Kapton, Nitrocellulose based filter paper, Nylon 6, Acrylonitrile (PAN), Ethylene Oxide (PEO), Ethylene terephthalate (PET, Mylar), Methyl methacrylate (PMMA), Phenylene sulfide (PPS), Propylene (industrial grade), Vinyl acetate (PVA), Vinyl chloride (PVC), Vinylidene di-fluoride (PVDF), Styrene, Sulpone, Tetrafluoroethylene (Teflon). Two inorganic salts were also studied, i.e. CuSO4 and K2CrO4.

**Observations:** The changes that occurred fell into two basic groups. Group 1 is described as the loss of one or more elements or a chemical species group. Group 2 is described as a rearrangement of the chemical bonds with or without the loss on one or more elements. We observed that HDPE and other pure hydrocarbons lost hydrogen and that there was a shift in BE peak max to lower BE indicating the formation of sp2 (double bond) type carbons. We also observed that polymers with benzene rings and the cyano group (CN) were relatively stable to long term exposure. The X-ray energy is somehow absorbed by the benzene ring and CN group and dissipated in a "harmless" manner.

The two inorganic salts are known to be damaged fairly quickly by non-mono sources. Our work showed that these two inorganic salts suffered very little damage during a 12 hour exposure. Only the CuSO4 sample showed a small bet of "reduction" as observed by a small shoulder at lower BE. The K2CrO4 sample did not experience any noted change.

Number of materials: 24 Number of spectra: >500 Form of sample: pellet Electrical behavior: insulator

**Class of material:** organic polymers and 2 inorganic salts

**Special treatment:** polymer pellets were cut to expose fresh clean bulk yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Depth profile examples**

Name of directory: Dpth-Pro

**Proper name:** Depth Profile Examples

Purpose of spectra: To give examples of depth profiles done which might help users to understand

thin films or to decide what experimental conditions to use when performing a

depth profile or to know what problems (damage) might occur.

**Overview:** Depth profiles examples are provided as a guide to doing depth profiles on other similar materials.

Materials: 304-SS, 316-SS, 430-SS, Ag/Cr, Al/acrylate, Al/AlGaP, Al/AlGaAs, Al/GaP, Al/GaSb, Al/TiSb, BiSrCaCuOx, C/CoNi, Cr/PET, Co/NbN, SiO2/Si, GaAs, TiO2/SiO2/TiO2 (laser mirror), magnetic tape, C/Cu, CrOx/Cr, SiOx/Si, Oil/steel, IC Bond Pad, Plasma treated Carbon, plasma treated polyester, SiCN/Si, SiOx/TiSi, TiN/Si

**Observations:** Damage depends on argon ion beam voltage and the angle of incidence. We have tried Xenon gas a few times, but did not notice any real difference. Based on our preliminary results, grazing angle of incidence may be a technique that deserves more study. Depth profiles on organic polymers mainly produce some sort of amorphotized carbon or graphite which etchs very slowly. Under certain conditions it is possible to get some limited chemical state information from organic polymers that contain esters or plasma treated layers.

It seems best to float any thin film that contains a mixture of conductive and non-conductive layers which will minimize differential charging at the interfaces.

Number of materials: 43 Number of spectra: >5,000

**Form of sample:** multi-layered thin films

**Electrical behavior:** variable **Class of material:** thin films

**Special treatment:** depth profiled, some samples were wrapped with Aluminum

foil with a small hole to minimize charging. Some

samples which had conductive and insulating layers were deliberately floated to avoid differential charging at

the interfaces

**Charge compensation:** yes, flood gun (ca. 4 eV) as needed

**Ion etching/cleaning:** depth profile sequential etch/analyze mode was used

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe & S-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Diamond**

**Name of directory:** Diamond **Proper name:** Diamond

Purpose of spectra: To reveal the typical surface chemical composition of diamond and related

types of carbon.

**Overview:** Diamond was analyzed before and after ion etching to observe the effects of mild ion beam etching. Various diamond-like-films (DLF) were studied to see if they resembled pure diamond which can be discerned by observing a sharp peak in the valence band region, which should not be confused with the Ar 3p signal produced by ion etching. Highly oriented pyrolytic graphite (HOPG) is an alternate form of carbon which is often the result of trying to produce diamond like films. The HOPG samples were freshly delaminated to expose a clean bulk surface.

**Materials:** Industrial grade diamond, diamond-like-films, and HOPG

**Observations:** Mild ion etching of freshly fractured industrial diamond produced an increase in the low BE C (1s) signal. Cleaning with solvents had no effect to simplify the complicated C (1s) spectrum of industrial diamond.

Number of materials: 9 Number of spectra: 50

Form of sample: crystalline and thin films Electrical behavior: insulator or conductor

Class of material: inorganic

**Special treatment:** fractured in air or as received

**Charge compensation:** flood gun (ca. 4 eV) and mesh-screen used on diamond

**Ion etching/cleaning:** light etching done to observe damage effects

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Elements: Al - Lu**

Name of directory: Elem\_A-L

**Proper name:** Elements: Aluminium (Al) - Lutetium (Lu)

**Purpose of spectra:** To provide basic spectra and basic physics of the elements.

**Overview:** Spectra from pure elements provide the basis for understanding the physics of chemical compounds and they provide a reference point for chemical state identification. Most of these spectra were obtained when the author was still learning how to make reliable spectra. As a result this set of spectra are sometimes contaminated with carbon and oxygen which yielded valuable information, but may mask some of the physics of the pure elements. The error in the BEs of a few elements is as large as +/-0.15 eV due to mis-calibration of the energy scale. Please refer to our Ref\_BE\_1 directory for high quality, reliable spectra from pure elements which can be used as research grade spectra.

Valence band spectra are available for all materials. Auger signal spectra are often provided. High energy range spectra (1,000 to 1,400 eV) are normally provided. In many data sets the user will find energy loss regions to help study the energy loss process. There are always C (1s) and O (1s) spectra which helped us to learn the approximate BEs of carbides and initial state oxides or suboxides.

**Materials:** Ag, Al, Ar/C, Ar/B, As, Au, B, BN, BaCO3, Be, Bi, Br (KBr), C, Ca, CaF2, Cd, CeO2, Cl (NaCl), Co, Cr, Cs (CsCl), Cu, Dy, Er, F (LiF), F (CaF2), Fe, Ga, Gd, Ge, Hf, Hg, Ho, I (KI), In, Ir, K (KBr), KI, Kr/C, La2O3, Li, LiF, LiOH, Lu

**Observations:** Elements can be cleaned and left in cryopumped UHV for many hours in the 10(-9) torr range, but they will form various contaminants which appear to be carbides, hydrocarbons, carbonyls, oxides, and hydroxides that seem to form from long term exposure to the various gases in the cryopumped UHV. The freshly ion etched surface of many metals seems to be reactive enough to breakdown the gases (CO, H2O, H2, CO2, etc.) in the UHV chamber.

Number of materials: 48 Number of spectra: >450

**Form of sample:** foils, chips, blocks

**Electrical behavior:** conductor unless element is presented as a compound

Class of material: metals, compounds

Special treatment: scraped clean or fractured in air to expose bulk

Charge compensation: if needed for compounds that are insulators

as needed to clean surface, except for compounds

Ion etching/cleaning: as needed to clean surface, except for compounds

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

Electron TOA: 90 degrees (maximum sampling depth)
Instrument used: Surface Science Instruments X-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

**Elements: Mg - Zr** 

**Name of directory:** Elem\_M-Z

**Proper name:** Elements: Magnesium (Mg) - Zirconium (Zr)

**Purpose of spectra:** To provide basic spectra and basic physics of the elements.

Overview: Spectra from pure elements provide the basis for understanding the physics of chemical compounds and they provide a reference point for chemical state identification. Most of these spectra were obtained when the author was still learning how to make reliable spectra. As a result this set of spectra are sometimes contaminated with carbon and oxygen which yielded valuable information, but may mask some of the physics of the pure elements. The error in the BEs of a few elements is as large as +/-0.15 eV due to mis-calibration of the energy scale. Please refer to our Ref BE 1 directory for high quality, reliable spectra from pure elements which can be used as research grade spectra.

Valence band spectra are available for all materials. Auger signal spectra are often provided. High energy range spectra (1,000 to 1,400 eV) are normally provided. In many data sets the user will find energy loss regions to help study the energy loss process. There are always C (1s) and O (1s) spectra which helped us to learn the approximate BEs of carbides and initial state oxides or suboxides.

**Materials:** Mg, Mn, Mo, N (BN), Na (NaCl), Nb, Nd, Ni, O (K2CrO4), O (LiOH), P, Pb, Pd, Pr, Pt, Rb (RbOAc), Re, Rh, Ru, S, Sb, Sc, Se, Si, Sm, Sm (Sm2O3), Sn, Sr (SrCO3), Ta, Tb, Te, Ti, Tl, Tm, V, W, Y, Yb, Zn, Zr.

**Observations:** Elements can be cleaned and left in cryopumped UHV for many hours in the 10(-9) torr range, but they will form various contaminants which appear to be carbides, hydrocarbons, carbonyls, oxides, and hydroxides that seem to form from long term exposure to the various gases in the cryopumped UHV. The freshly ion etched surface of many metals seems to be reactive enough to breakdown the gases (CO, H2O, H2, CO2, etc.) in the UHV chamber.

39 **Number of materials: Number of spectra:** >350

Form of sample: foils, chips, blocks

**Electrical behavior:** conductor unless element is presented as a compound

Class of material: metals, compounds

**Special treatment:** scraped clean or fractured in air to expose bulk **Charge compensation:** if needed for compounds that are insulators **Ion etching/cleaning:** as needed to clean surface, except for compounds

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth) Surface Science Instruments X-Probe **Instrument used:** 

monochromatic aluminium (1486.7 eV, 8.393 Angstroms) X-ray source:

#### **Etch rate calibration**

**Name of directory:** EtchRate

**Proper name:** Etch rate calibration

**Purpose of spectra:** To check the etching rate of the ion gun which allowed us to estimate a

relative etch rate for other materials.

**Overview:** Etch rate estimation based on the depth profile of thermally grown 1,000 Angstrom

thick SiO2/silicon wafer.

**Materials:** 1,000 Angstroms of SiO2/Si wafer (thermally grown)

**Observations:** This material gave reliable etch rate results in general, but revealed various unexplained physics when ion etched. The sample did not appear to need a flood gun to control charging until the sample had been ion etched for the first time. The initial etch cycle produced a noticeable shift in all XPS signals which indicated some sort of charge buildup. At the SiO2/Si interface this layered material often showed irregular shifting of the XPS signals which have been attributed to various island like effects. Studies by Hoffman and Zalar which used sample rotation while etching might reveal the truth.

Number of materials: 1
Number of spectra: 200
Form of sample: thin film

**Electrical behavior:** insulator layer (but still semi-conductive)

Class of material: thin film special treatment: none

**Charge compensation:** yes, flood gun (ca. 6-8 eV) **Ion etching/cleaning:** yes, 2-4 KeV with argon ions

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

Instrument used: Surface Science Instruments X- & S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Etching of elements – long term**

Name of directory: ElemEtch

**Proper name:** Pure elements exposed to repeated long term ion etching

Purpose of spectra: To reveal any artifacts that might occur from repeated long term ion etching of

pure element. To generate high quality reliable wide scan, narrow scan, and

valence band spectra for pure elements by repeated ion etching and

measurement of the freshly cleaned surfaces.

**Overview:** Repeated long term ion etching was performed on pure elements to reveal any artifacts caused by the etching. This data set was also a practical way to obtain multiple spectra from clean elements which could be added together to give BE values that are based on repeated measurements which would make them more statistically valid. The reference energies of copper and/or gold were checked under various energy resolution conditions just prior to and just after each of these depth profile runs so as to maximize the reliability and accuracy of the BEs derived from the pure elements.

Materials: Ag, Al, As, Au, B, Be, Bi, C, Cd, Co, Cr, Cu, Dy, Er, Fe, Gd, Ge, Hf, Ho, In, Ir, Lu, Mg, Mn, Mo, Nb, Ni, Pb, Pd, Pt, Re, Rh, Ru, Sb, Sc, Se, Si, Sn, Ta, Tb, Te, Ti, Tl, Tm, V, W, Y, Yb, Zn, Zr

**Observations:** Repeated ion etching of some metals caused a very small energy shift (0.03 to 0.06 eV) towards lower BE when the first etch cycle data was compared to the last etch cycle data. For example: Copper (2p3) was at 932.68 eV after the first etch cycle but appeared at 932.64 eV after the last etch cycle. This effect indicates that the surface of some metals has become more disordered and thus it is easier for the photoelectrons to escape the surface. This shift toward lower BE as etching was continued is most notable when comparing initial etch cycles with later etch cycles. The shift did not seem to be a progressive shift with more etching.

The Captur\_1 directory contains data that, in effect, represent the opposite behavior. Some of the pure element signals exhibited a very small shift toward higher BE as the sample rested in UHV with no disturbance except for the accidental reaction with the gases in the cryopumped chamber. The Captur\_1 data are indicative or a room temperature surface relaxation effect that is normally associated with high temperature heating of materials.

Number of materials: 50 Number of spectra: >3.000

**Form of sample:** metal foils or chips

**Electrical behavior:** conductor **Class of material:** metals

**Special treatment:** scraped in air to remove native oxides

**Charge compensation:** none

**Ion etching/cleaning:** repeated ion etching just as in normal depth profiling

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.05)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

**Electron TOA:** 35 degrees

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Flood gun effects on native oxides - part I

Name of directory: NtvOxFG1

**Proper name:** Study of flood gun effects on native oxides (part I)

**Purpose of spectra:** To study the effect of using a flood gun while analyzing native oxides that are

grounded or floating.

**Overview:** Native Oxides offer XPS scientists a unique chance to try to determine reliable BEs for various metal oxides by allowing them to transfer the "traceability" of the BE of the pure metals to the BEs of the various native oxides that are present as very thin (10-70 Angstrom) layers on those pure metals. This is possible because the native oxides are either conductors or are thin enough that they might behave as though they are conductors even though they are actually insulators. This means that the electrons from the metal substrate should be able to move freely across these thin native oxide layers because the physics seem to support the free and easy transport of those electrons across those layers. This study was done to test that theory. Based on this study, it appears that we can assign reliable BEs to many native oxides after we are certain of the chemical composition of those native oxides. The problem is that we do not yet know if the main oxide signals are or are not due to the thermodynamically most stable oxides which is the basic assumption used in assigning chemical structures to native oxide films. If we can indeed safely assume that the major oxide component in a native oxide film is indeed the thermodynamically most stable oxide, then we can assign BEs to the oxide signals that are reliable and transferable to infinitely thick samples of those same oxides.

We have analyzed 45 naturally formed native oxides without any cleaning by simply mounting the samples and then collecting data. The data was collected by first analyzing the samples with the flood gun turned off. The next data set was collected by setting the flood gun to approximately 2 eV with a minimum current setting (ca. 0.5 microAmps). The next data set was collected by setting the flood gun to approximately 15 eV with almost maximum current setting (ca. 4.0 microAmps). The next two data sets were collected by mounting the native oxide on a thick insulator that was smaller in size than the metal sample. The floated sample was then exposed to 2 eV and ca. 0.5 microAmps current. The final data set on the floated samples was collected by setting the flood gun to 15 eV and ca. 4.0 microAmps.

**Materials:** Naturally formed "native oxides" of Ag, Al, As, Au, B, Be, Bi, C, Cd, Co, Cr, Cu, Fe, Ga, Ge, Hf, In, Ir, Lu, Mg, Mn, Mo, Nb, Ni

**Observations:** When the flood gun was applied to "grounded" native oxides, we observed several effects.

For native oxides of many transition metals, the flood gun had no effect on the oxide signals. For native oxides of elements in the 2<sup>nd</sup> and 3<sup>rd</sup> columns of the periodic table we observed progressive shifting of the oxide signals towards lower BE as the flood gun was increased. This means that we observed a shift to lower BE for the "Beryllium Oxide" Be(1s) signal, the O (1s) and the C (1s) signals observed from XPS of the native oxide of beryllium. (As expected because it is a grounded true conductor, the beryllium metal Be (1s) signal did not shift.)

For native oxides of elements in columns 12-14 we observed a similar shift toward lower BEs as the flood gun was increased. Again, as expected, the pure metal signals did not shift.

The native oxides of certain elements showed various strange behaviors.

The native oxide of aluminum showed a strange sort of reversible, differential charging that appears to be due to "vertical" stratification of the electric potential. As the flood gun was increased the peak associated with the aluminum oxide not only moved to lower BE but it also became progressively broader (larger FWHM). When the flood gun voltage was set to 15 eV it was obvious that some of the aluminium oxide signal was at a BE lower than the BE of the pure metal.

The native oxides of hafnium and zirconium showed a different sort of unusual charging behavior. These elements showed a strange reversal in shifting as the flood gun was increased. When the flood gun was set to 2 eV the native oxide signals shifted toward lower BE just as observed for all other elements, but, when the flood gun was set to 15 eV, the XPS signals due to the native oxides shifted toward higher BE!

With more careful study of the data we observed that the C (1s) signal sometimes shifted slightly more than the O (1s) signal or the metal signal of the native oxides when the flood gun voltage was increased. This effect supports the previously mentioned vertical stratification of the electric potential of the flood gun electrons that strike (or are held by) the native oxide.

The study of the native oxides insulated by using teflon or glass substrates showed a simple linear response that was obvious and easy to understand. This implies that physics of the native oxides is complicated only when they are grounded.

Number of materials: 24 Number of spectra: >300

**Form of sample:** thin films on metal foils or chips

**Electrical behavior:** conductor or semiconductor, except when the samples were

deliberately insulated with teflon or glass

**Class of material:** metals and metal oxides

**Special treatment:** none

**Charge compensation:** yes, flood gun (2-15 eV, min-max current settings) and nickel mesh-

screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.98 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Flood gun effects on native oxides - part 2

Name of directory: NtvOxFG2

**Proper name:** Study of flood gun effects on native oxides (part 2)

**Purpose of spectra:** To study the effect of using a flood gun while analyzing native oxides that are

grounded or floating.

**Overview:** Native Oxides offer XPS scientists a unique chance to try to determine reliable BEs for various metal oxides by allowing them to transfer the "traceability" of the BE of the pure metals to the BEs of the various native oxides that are present as very thin (10-70 Angstrom) layers on those pure metals. This is possible because the native oxides are either conductors or are thin enough that they might behave as though they are conductors even though they are actually insulators. This means that the electrons from the metal substrate should be able to move freely across these thin native oxide layers because the physics seem to support the free and easy transport of those electrons across those layers. This study was done to test that theory. Based on this study, it appears that we can assign reliable BEs to many native oxides after we are certain of the chemical composition of those native oxides. The problem is that we do not yet know if the main oxide signals are or are not due to the thermodynamically most stable oxides which is the basic assumption used in assigning chemical structures to native oxide films. If we can indeed safely assume that the major oxide component in a native oxide film is indeed the thermodynamically most stable oxide, then we can assign BEs to the oxide signals that are reliable and transferable to infinitely thick samples of those same oxides.

We have analyzed 45 naturally formed native oxides without any cleaning by simply mounting the samples and then collecting data. The data was collected by first analyzing the samples with the flood gun turned off. The next data set was collected by setting the flood gun to approximately 2 eV with a minimum current setting (ca. 0.5 microAmps). The next data set was collected by setting the flood gun to approximately 15 eV with almost maximum current setting (ca. 4.0 microAmps). The next two data sets were collected by mounting the native oxide on a thick insulator that was smaller in size than the metal sample. The floated sample was then exposed to 2 eV and ca. 0.5 microAmps current. The final data set on the floated samples was collected by setting the flood gun to 15 eV and ca. 4.0 microAmps.

**Materials:** Naturally formed "native oxides" of P, Pb, Pd, Pt, Re, Rh, Ru, Sb, Sc, Se, Si, Sn, Ta, Te, Tl, V, W, Y, Zn, Zr

**Observations:** When the flood gun was applied to "grounded" native oxides, we observed several effects.

For native oxides of many transition metals, the flood gun had no effect on the oxide signals. For native oxides of elements in the 2<sup>nd</sup> and 3<sup>rd</sup> columns of the periodic table we observed progressive shifting of the oxide signals towards lower BE as the flood gun was increased. This means that we observed a shift to lower BE for the "Beryllium Oxide" Be(1s) signal, the O (1s) and the C (1s) signals observed from XPS of the native oxide of beryllium. (As expected because it is a grounded true conductor, the beryllium metal Be (1s) signal did not shift.)

For native oxides of elements in columns 12-14 we observed a similar shift toward lower BEs as the flood gun was increased. Again, as expected, the pure metal signals did not shift.

The native oxides of certain elements showed various strange behaviors.

The native oxide of aluminum showed a strange sort of reversible, differential charging that appears to be due to "vertical" stratification of the electric potential. As the flood gun was increased the peak associated with the aluminum oxide not only moved to lower BE but it also became progressively broader (larger FWHM). When the flood gun voltage was set to 15 eV it was obvious that some of the aluminium oxide signal was at a BE lower than the BE of the pure metal.

The native oxides of hafnium and zirconium showed a different sort of unusual charging behavior. These elements showed a strange reversal in shifting as the flood gun was increased. When the flood gun was set to 2 eV the native oxide signals shifted toward lower BE just as observed for all other elements, but, when the flood gun was set to 15 eV, the XPS signals due to the native oxides shifted toward higher BE!

With more careful study of the data we observed that the C (1s) signal sometimes shifted slightly more than the O (1s) signal or the metal signal of the native oxides when the flood gun voltage was increased. This effect supports the previously mentioned vertical stratification of the electric potential of the flood gun electrons that strike (or are held by) the native oxide.

The study of the native oxides insulated by using teflon or glass substrates showed a simple linear response that was obvious and easy to understand. This implies that physics of the native oxides is complicated only when they are grounded.

Number of materials: 21 Number of spectra: >250

**Form of sample:** thin films on metal foils or chips

**Electrical behavior:** conductor or semiconductor, except when the samples were

deliberately insulated with teflon or glass

**Class of material:** metals and metal oxides

**Special treatment:** none

**Charge compensation:** yes, flood gun (2-15 eV, min-max current settings) and nickel mesh-

screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.98 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### Gas sensor device

**Name of directory:** Gas-Snsr

**Proper name:** Gas sensor devices for carbon monoxide

Purpose of spectra: To study the chemical composition of a gas sensor used to sense carbon

monoxide which is produced by fires.

**Overview:** This study was done to help the inventor to study the surface chemical composition of the gas sensor which needed platinum at the surface to be effective.

**Materials:** alumina, PdFe wire, Pt coating

**Observations:** Based on the XPS results the inventor learned that he had to improve his method of depositing the platinum.

Number of materials: 7
Number of spectra: 36

Form of sample: mixed ceramic on a coil Electrical behavior: insulator, except for coil

Class of material: inorganic special treatment: none

Charge compensation: yes, as needed with mesh-screen as needed to probe structure

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** typically 90 deg due to curved surface

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

**Name of directory:** Glass

**Proper name:** Man-made glasses

Purpose of spectra: To reveal the typical surface chemical composition of various glasses and to

reveal trends in a series of man-made glasses.

**Overview:** Most of these glasses are from a study by various students at Okayama University who attempted to synthesize new forms of glasses. These series provide some insight into the changes that occur when a series of oxides are mixed and heated in an attempt to produce a new kind of glass. The professors at Okayama University have written numerous papers on their efforts to produce glasses and have used XPS to assist their understanding of the synthetic materials they have produced.

**Materials:** Al2O3 (fused), Borosilicate glass, X:Y:Z series of CaF2:P2O5:Al2O3, X:Y series of Cs2O:SiO2, X:Y:Z series of Na2O:Cs2O:SiO2, X:Y:Z series of PbO:GeO2:PbF2, X:Y series of K2O:SiO2, X:Y series of Li2O:SiO2, X:Y series of Li2O:TeO2, X:Y series of Na2O:SiO2, X:Y series of Na2O:TeO2, X:Y:Z series of TeO2:PbO:PbF2, Normal Leaded (PbO) glass, Pyrex glass, SiO2, Soda-lime glass, and Zirconia

**Observations:** Some of the glasses were ion etched after being analyzed to study preferential sputtering of the material. Some of the samples were too far from the mesh-screen which resulted in some differential charging.

Number of materials: 40 Number of spectra: >300

Form of sample: glass chips, fragments

**Electrical behavior:** insulating (unless otherwise noted)

**Class of material:** inorganic

**Special treatment:** fractured to expose fresh bulk

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Grazing X-rays effect**

**Name of directory:** GrazingX

**Proper name:** Enhanced count-rate obtained by using grazing X-rays

Purpose of spectra: To reveal the enhanced count-rate available in some XPS systems which use

mono X-rays.

**Overview:** This data set demonstrates that it is possible to increase the count-rate of some XPS systems which use focused mono X-ray beams by a factor as great as 500% (5X).

**Materials:** Ag/PET, NaCl crystal, Ta2O5

**Observations:** Depending on surface roughness the count-rate can be increased by 2-5X for many smooth surfaced materials which are positioned so that the X-ray beam grazes the surface. The reason for the increase is the increased probability of a X-ray photo striking a atom while still in the filed of view of the analyzer. The increase does not depend on material as far as we have seen. It mainly depends on surface roughness.

Number of materials: 3 Number of spectra: 90

Form of sample: thin film and crystal conductor and insulator metal and inorganic salt

**Special treatment:** Ag surface was ion etched clean

**Charge compensation:** yes, flood gun (ca. 4 eV) for insulator only

**Ion etching/cleaning:** yes

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Halides**

Name of directory: Halide

**Proper name:** Binary inorganic halides

**Purpose of spectra:** To reveal the typical surface chemical composition of binary organic halides.

Overview: none

Materials: CaF2, CsBr, CuCl, KBr, KCl, KI, LiF, NaCl, TbF3

**Observations:** Halides have complex valence band structures that might contain various exciton related information.

Number of materials: 10 Number of spectra: >100

**Form of sample:** single crystals, polymorphic crystals, and powders

**Electrical behavior:** insulator (except for CuCl)

**Class of material:** inorganic

**Special treatment:** freshly fractured in air or pressed into thin 3mm diameter disks **Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Hard disk lubrication studies – part 1**

Name of directory: HD\_Lube1

**Proper name:** Line profiles of lubrication on hard disk surface

**Purpose of spectra:** To check for the uniform distribution of the fluoro-ether lubricant that is used

on hard disk surfaces.

**Overview:** The uniform distribution of lubricant over a hard disk surface is critical to the lifetime of the hard disk. ESCA (XPS) used to be used as a QC method to check that distribution, but it has been replaced by FT-IR which is much faster but still depends on XPS for its initial calibration. Useful lubricant thickness is estimated to be between 10 and 30 angstroms of lubricant.

**Materials:** hard disk plates coated with fluoro-ether lubricant

**Observations:** The samples studied here were fairly uniform and represent well made disks.

**Number of materials:** 14 **Number of spectra:** 70 Form of sample: thin film **Electrical behavior:** conductor Class of material: mixed **Special treatment:** none **Charge compensation:** none Ion etching/cleaning: none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Hard disk lubrication studies – part 2**

Name of directory: HD\_Lube2

**Proper name:** Line profiles of lubrication on hard disk surface

**Purpose of spectra:** To check for the uniform distribution of the fluoro-ether lubricant that is used

on hard disk surfaces.

**Overview:** The uniform distribution of lubricant over a hard disk surface is critical to the lifetime of the hard disk. ESCA (XPS) used to be used as a QC method to check that distribution, but it has been replaced by FT-IR which is much faster but still depends on XPS for its initial calibration. Useful lubricant thickness is estimated to be between 10 and 30 angstroms of lubricant.

**Materials:** hard disk plates coated with fluoro-ether lubricant

**Observations:** The samples studied here were fairly uniform and represent well made disks.

**Number of materials:** 42 **Number of spectra:** 84 Form of sample: thin film **Electrical behavior:** conductor Class of material: mixed **Special treatment:** none **Charge compensation:** none Ion etching/cleaning: none

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Heat effects on materials

Name of directory: Heat\_Eff

**Proper name:** Effect of heat on materials

**Purpose of spectra:** To study surface chemistry of materials that are heated.

**Overview:** Fresh bulk surface was exposed for these studies.

Materials: high purity (99.999%) aluminium pellet and a copper foil

**Observations:** Within a few minutes of heating at 100 C the aluminum sample suffered a modest increase in Al2O3 formation which led to differential charging and some charge-up. The copper foil changed color just slightly but then changed to black within a few minutes time with heat at about 600 C.

Number of materials: 2 Number of spectra: 20

**Form of sample:** pellet or foil

**Electrical behavior:** conductor (heating in air can form thick insulator)

Class of material: metal

**Special treatment:** heating to 100 C for various times

**Charge compensation:** none **Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Hydroxides**

Name of directory: Hydroxid

**Proper name:** binary metal hydroxides

**Purpose of spectra:** To reveal the typical surface chemical composition of binary metal

hydroxides.

**Overview:** Hydroxides are sometimes end products or intermediates in the oxidation of elements. They sometimes form carbonates by reacting with CO2 in the air. They are most commonly formed by water reacting with pure elements. The number of commercially available hydroxides is limited so the number of hydroxides in this data set is thereby limited.

Materials: Al(OH)3, Cd(OH)x, Co(OH)2, Cu(OH)2, FeOOH, LiOH, Mg(OH)2, and Ni (OH)2

**Observations:** The BEs of hydroxides seem to be larger than oxides, but may be the same or similar to carbonates. Adsorbed water, which is a kind of hydroxide, seems to appear at 535-537 eV, but it is difficult to confirm this.

Number of materials: 8 Number of spectra: 60

**Form of sample:** powder or thin film in solution

**Electrical behavior:** insulator **Class of material:** inorganic

**Special treatment:** pressed into thin 3mm diameter disks as needed

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Ion implanted materials

Name of directory: Ion\_Impl

**Proper name:** Ion implanted materials

**Purpose of spectra:** To reveal the effects and depth distribution of implanting ions into various

substrates.

**Overview:** Materials implanted with various ions undergo different chemical changes depending on the level of implanting and the chemical nature of the implanted ion. Ionic forms of oxygen, zirconium and zinc were implanted into the substrates listed in the materials category.

Materials: Oxygen, zirconium or zinc ions were implanted into Cr, Hf, Nb, W, Zr, Si, Fe, FeCr

**Observations:** Thermally stable oxides seem to form when the oxide implant layer moves to the surface region.

Number of materials: 12 Number of spectra: >300

Form of sample: implanted foil Electrical behavior: conductor Class of material: metal

**Special treatment:** ion implanted by Riken Institute at >20 KeV

**Charge compensation:** none

**Ion etching/cleaning:** depth profiling

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe (model 206)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Laser-XPS** research

Name of directory: LaserXPS

**Proper name:** Laser-XPS research

Purpose of spectra: To study the effects of CW laser on various materials in either a dynamic

(simultaneous) mode or a static (sequential) mode.

**Overview:** We invented and patented a new technique which was intended to help reveal the presence or absence of species chemical groups that were susceptible to selected excitation by the different wavelengths provided by the CW dye and argon lasers. We did not observe the desired effect, but we did observe several phenomena that are potentially useful.

Materials: Au, BaO, CeO2, Co, Cr, Cr2O3, Cu2O, CuO, Fe, Fe2O3, GaAs, GaP, Ge, Graphite, InP, KBr, KCl, Mg, Mn, NiO, Poly(chlorostyrene), PET (Mylar), Poly(styrene), Poly(vinylnapthalene), S, Si, Si3N4, SiO2, Sm2O3, TiO2, YbaCuOx, ZnO

Observations: The UV lines of the Ar laser had enough energy to cause the Poly(vinylnapthalene) to phosphoresce with a blue-white light. The dye laser could be used to improve charge control of KCl, The dye laser could clean the surfaces of dark colored materials by removing the hydrocarbon and/or the adsorbed water. The dye laser could promote valence electrons into the conduction band of semiconductors and cause the peaks to shift by 1-2 eV. The dye laser could cause reduction to metal states from oxides states for NiO and Cu2O. The lasers was not observed to affect native oxides or white colored materials.

Number of materials: 44 Number of spectra: >650

Form of sample: wafers, pressed pellets, chips, foils

Electrical behavior: conductor, semi-conductor, and insulator

Class of material: metals, polymers, inorganics, semiconductors

Exercise transfer and insulator metals, polymers, inorganics, semiconductors

**Special treatment:** fresh fracture, pressed into thin 3mm diameter disks

as received

**Charge compensation:** flood gun (ca. 4 eV) as needed

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe (model 206)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Lubricants

Name of directory: Lubricants
Proper name: Lubricants

**Purpose of spectra:** To reveal the typical surface chemical composition of materials used as

lubricants.

**Overview:** Lubricants are widely used to minimize friction. One popular lubricant is called silicone oil. It contaminants many materials and causes various problems, but is very useful as a lubricant.

Materials: MoS2, WD-40 (a commercial spray lubricant), silicone oil

**Observations:** none

Number of materials: 3 Number of spectra: 9

Form of sample: chip and spray coating on gold coated plate

**Electrical behavior:** (conductor) due to thinness

Class of material: inorganic

**Special treatment:** freshly exposed bulk or sprayed on coating

**Charge compensation:** none **Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe (model 206)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Magnetic recording materials**

Name of directory: Mag\_Mem

**Proper name:** Magnetic materials used magnetic recordings

**Purpose of spectra:** To study the surface chemical composition of materials used to produce

magnetic recordings.

**Overview:** This collection of data reveals R&D efforts to improve magnetic recordings and their components. In one case there is a study of diamond coated sliders on a recording head. In other work there are tests done to see the effects of heating the aluminum substrate.

**Materials:** lubricated hard disks, aluminite disks, recording head (mainly CaTiO3 or SrTiO3), ferrite based tapes

**Observations:** XPS can be very useful to optimize the surface chemistry of materials used to produce magnetic recordings.

Number of materials: 16 Number of spectra: 80

Form of sample: thin films, disks, coated disks, recording heads, tapes

Electrical behavior: conductor Class of material: mixed Special treatment: none Charge compensation: none none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe (model 206)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Natural minerals**

Name of directory: Mineral

**Proper name:** Natural minerals (polymorphic crystals)

**Purpose of spectra:** To reveal the typical surface chemical composition of natural minerals. To

look for BEs from pure binary oxides produced in nature. To obtain BEs from binary oxides with a minimum of charging effects which are available from

smooth surfaces provided by freshly fracturing crystals.

**Overview:** We have been collecting natural minerals that should contain only 2-3 elements which represent materials that are often analyzed by XPS or used as natural sources of materials used by industry. Many of these minerals have contaminants that appear in various grades of the chemicals used in the chemical industry or semiconductor industry. Some of these natural mineral samples are actually very high quality, high purity crystals which would cost a lot of money to purchase, but are bought for very little money.

Materials: Almandine (Fe3Al2(SiO4)3), Anatase (TiO2), Argentite (Ag2S), Azurite (Cu3(CO3)2(OH)2), Brookite (TiO2), Calcite (CaCO3), Cassiterite (SnO2), Chyrsoberyl (BeAl2O4), Cinnabar (HgS), Corundum (a-Al2O3), Covellite (CuS), Cuprite (Cu2O), Diaspore (AlOOH), Galena (PbS), Halite (NaCl), Hausmannite (Mn3O4), Hematite (a-Fe2O3), Kunzite (LiAlSi2O6), Magnesite (MgCO3), Opal (SiO2-nH2O), Orpiment (As2S3), Perovskite (CaTiO3), Pyrite (FeS2), Pyrope (Mg3Al2(SiO4)3, Realgar (As2S2), Rhodochrosite (MnCO3), Rutiled-Quartz (SiO2 with TiO2), Rutile (TiO2), Sapphire (Al2O3), Scheeite (CaWO4), Spinel (MgAl2O4), Tantalite (Ta2O5), Xenotime (YPO4), Zircon (ZrSiO4).

**Observations:** Natural cuprite is the best source of Cu2O. All other sources are contaminated with CuO or stabilizers such as SnO2 or PbO2. Many inexpensive samples of natural minerals have various forms of Fe, Mg or Na contaminants.

Number of materials: 36 Number of spectra: >400

**Form of sample:** polymorphic crystals **Electrical behavior:** insulators and conductors

Class of material: inorganic

**Special treatment:** freshly fractured in air just prior to analysis

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

Ion etching/cleaning:none

**Ref BE for Au (4f7):** 83.98 eV (+/-0.05) **Ref BE for Cu (2p3):** 932.67 eV (+/-0.05) **Ref BE for Cu (3s):** 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Nitrides**

Name of directory: Nitride

**Proper name:** Metal nitrides

**Purpose of spectra:** To reveal the typical surface chemical composition of metal nitrides which are

often used in the semiconductor industry.

**Overview:** Metal nitrides are widely used in the semi-conductor industry but suffer various

problems such as auto-oxidation which changes their insulating powers.

Materials: AlN, BN, CrN, Si3N4, TiN

**Observations:** Si3N4 is readily oxidized and is difficult to analyze because the user normally wants an atom % ratio which can change if ion etching is used to remove the surface oxide. The same is true for the other nitrides as well. A study needs to be done on the man-made oxynitrides so that we can properly analyze the surface contamination and then understand the true chemical nature of the underlying nitrides.

Number of materials: 6 Number of spectra: >100

**Form of sample:** powders, chips, wafers, coatings

Electrical behavior: insulator Class of material: inorganic

**Special treatment:** fresh fractured to expose bulk or ion etched to expose bulk or pressed

into thin 3 mm diameter disks

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** (as needed to remove surface contaminants)

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X- & S-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Oxides - binary

Name of directory: Oxid\_Bin

**Proper name:** Binary metal oxides – commercially pure (99.99+%)

**Purpose of spectra:** To reveal the typical surface chemical composition of binary metal oxides.

**Overview:** Nearly all of the oxides and sub-oxide samples were purchased from the Aldrich Chemical Co. as powders with very high purity, typically 99.99+% based on ICP analyses. Lot numbers, which were provided with the samples from Aldrich, are reported on each spectrum along with the purity statement. Aldrich normally supplies ICP summaries with their high purity materials.

These high purity powders were pressed into 3 mm diameter thin disks (<1 mm thick) by a technique which avoided contaminating the surface with iron (Fe) or chromium (Cr) metals which typically occurs by using the standard pressing method. To avoid contaminating the surfaces of the thin disks we used a shiny side of a freshly cleaned piece of aluminum foil (kitchen grade). (Cleaning was done with isopropanol or ethanol.) Each thin disk was bonded to a small dish by using silver paint to ensure conduction if the oxide behaved as a conductor or semi-conductor.

We have included spectra from natural minerals which are simple binary metal oxides and have kept their original mineral names.

Wherever possible we included sub-oxides if they were commercially available. Some sub-oxide samples were bought from other sources, i.e. Rare Metallics Co or Cerac. Those samples were reported to be 99+% pure, but XPS of the surfaces of those powders or chips suggest they were mainly or only the thermodynamically stable full oxide. Until new sub-oxide samples are analyzed from other sources, it is difficult to be certain of the BEs derived from those some of the sub-oxides.

**Materials:** AgO, Ag<sub>2</sub>O, Al<sub>2</sub>O<sub>3</sub>, As<sub>2</sub>O<sub>3</sub>, Au<sub>2</sub>O<sub>3</sub>, BeO, Bi<sub>2</sub>O<sub>3</sub>, CaO, CdO, CoO, Co<sub>3</sub>O<sub>4</sub>, CrO<sub>3</sub>, Cr<sub>2</sub>O<sub>3</sub>, Cu<sub>2</sub>O, CuO, FeO, a-Fe<sub>2</sub>O<sub>3</sub>, g-Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>3</sub>O<sub>4</sub>, Ga<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, HfO<sub>2</sub>, HgO, In<sub>2</sub>O<sub>3</sub>, IrO<sub>2</sub>, MgO, MnO, Mn<sub>2</sub>O<sub>3</sub>, MoO<sub>3</sub>, Nb<sub>2</sub>O<sub>5</sub>, NiO, PbO, PbO<sub>2</sub>, PdO, PtO<sub>2</sub>-nH<sub>2</sub>O, Re<sub>2</sub>O<sub>7</sub>, Rh<sub>2</sub>O<sub>3</sub>, RuO<sub>2</sub>, Sb<sub>2</sub>O<sub>3</sub>, Sb<sub>2</sub>O<sub>5</sub>, Sc<sub>2</sub>O<sub>3</sub>, SiO, SiO<sub>2</sub>, SnO, SnO<sub>2</sub>, Ta<sub>2</sub>O<sub>5</sub>, TiO, Ti<sub>2</sub>O<sub>3</sub>, Tl<sub>2</sub>O<sub>3</sub>, VO<sub>2</sub>, V<sub>2</sub>O<sub>3</sub>, V<sub>2</sub>O<sub>5</sub>, WO<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, ZnO, ZrO<sub>2</sub>, Anatase (TiO<sub>2</sub>), Brookite (TiO<sub>2</sub>), Cassiterite (SnO<sub>2</sub>), Corundum (Al<sub>2</sub>O<sub>3</sub>), Cuprite (Cu<sub>2</sub>O), Hausmannite (Mn<sub>3</sub>O<sub>4</sub>), Hematite (a-Fe<sub>2</sub>O<sub>3</sub>), Rutile (TiO<sub>2</sub>), Rutilated Quartz (SiO<sub>2</sub> with TiO<sub>2</sub>), and Sapphire (Al<sub>2</sub>O<sub>3</sub>).

**Observations:** Based on the peak-fitting methodology used to peak-fit the entire set of binary oxides, we have observed a general trend which indicates that the FWHM of the metal signal, the C (1s), and the O (1s) signal are all nearly the same (i.e. FWHM = 1.0-1.3 eV) if charge compensation is good.

We have also observed that the FWHM of the hydrocarbon C (1s) signal seems to be a good indicator of whether or not the charge compensation is good or not so good. When the FWHM of the C (1s) is small (e.g. 1.0-1.3 eV), then the main metal signal and the O (1s) signal seem to be small. When the FWHM of the C (1s) is relatively large (e.g. 1.5-1.8 eV), then the FWHM of the main metal signal and the O (1s) signals also are relatively large (e.g. 1.5-2.3 eV).

Most dark colored oxides behaved as conductors. All white colored oxides behaved as true insulators.

Some metal oxides which were expected to behave as insulators were found to behave as conductors or semi-conductors. The cause of this effect is uncertain but may be related to the many defects that exist in powders that are pressed into thin hard, smooth disks, which was the standard method used to analyze powdered samples because that approach minimized charging problems and increased the count-rate without causing any observable contamination.

Number of materials: 80 Number of spectra: >900

Form of sample: powders or crystalline chips Electrical behavior: insulator and conductor

Class of material: inorganic

**Special treatment:** pressed into thin 3mm diameter disks and bonded to a small metal dish

by using silver (Ag) paint or freshly fractured if the sample was a

natural mineral

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Oxides - native on elements**

Name of directory: Oxid\_Ntv

**Proper name:** Native oxides of the elements

**Purpose of spectra:** To reveal the typical surface chemical composition of native oxides.

**Overview:** Includes wide scan spectra, and principal signal of element high energy resolution spectra, carbon (1s) high energy resolution spectra, and oxygen (1s) high energy resolution spectra found in/on naturally formed native oxides of the elements.

The native oxide films in this collection were thin enough (10-70 Ang) that it was possible to observe the pure metal under the native oxide. The 90 degree TOA helped to reveal the metal signal for a few of the materials.

The metals which formed very thick (>100 Ang) native oxides were scraped in air to allow a fresh native oxide to develop. Those metals were Mg, Pb, Sb, Tl, V, and Y.

The reason to analyze thin native oxides was to try to make a logical and traceable connection between the BE of the pure metal signal and the most thermodynamically stable oxide of each metal. In most cases it appears that it is reasonable to use the BEs of the oxides as the true BEs for the oxides, but in some cases (e.g. Al2O3, MgO) there is some difficulty to make a logical and traceable connection because the oxides, even freshly formed films, appears to act as true insulators despite being thin enough to expect electron tunneling through the oxide films.

**Materials:** Naturally formed "native oxides" on Ag, Al, As, B, Be, Bi, Cd, Co, Cu, Fe, Ga, Ge, Hf, In, Ir, Mg, Mn, Mo, Nb, Ni, Pb, Pd, Pt, Re, Rh, Ru, Sb, Sc, Se, Sn, Ta, Te, Ti, Tl, V, W, Y, Zn, and Zr.

**Observations:** Atomic percentage tables of surface composition reveal the natural oxidative tendencies of the elements and the tendencies of these elements to capture various gases from the air and/or various contaminants introduced to the surface from handling by the original chemical producers.

The tendency of the C (1s) BE of the adventitious hydrocarbons to be dependent on the native oxide substrate can be found by comparing these data. We also observed what appears to be a tendency for many materials to form carbonates but it is difficult to be certain.

Based on our rough analysis of the data and the rough reference data provided in the Handbook of XPS (Physical Electronics), it appears that the major oxide component of the native oxides tended to be the more thermodynamically stable oxide.

Number of materials: 41 Number of spectra: 200

**Form of sample:** foils and chips and blocks

**Electrical behavior:** conductor (oxide layer may be insulator)

Class of material: mixed metal and inorganic

**Special treatment:** none **Charge compensation:** none **Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments X-Probe (model 206)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### Oxides – rare earth

Name of directory: Oxid\_REO

**Proper name:** Rare Earth Oxides

Purpose of spectra: To reveal the typical surface chemical composition of rare earth oxides which

were prepared as thin disks in the normal atmosphere of the laboratory.

**Overview:** Rare earth oxides easily capture CO2 from the air and/or water to form carbonates and/or hydroxides. Therefore, the data in this directory represent data that is readily obtained in any lab and do not reflect the optimum results which could be obtained if a glovebox had been used.

**Materials:**  $CeO_2$ ,  $Dy_2O_3$ ,  $Er_2O_3$ ,  $Eu_2O_3$ ,  $Gd_2O_3$ ,  $Ho_2O_3$ ,  $Lu_2O_3$ ,  $Pr_2O_5$ ,  $Sm_2O_3$ ,  $Tb_3O_7$ ,  $Tm_2O_3$ ,

 $Yb_2O_3$ 

**Observations:** Several REO, which were dark in color, behaved as conductors. Based on the maker's warnings these REOs did indeed easily collect CO2 and/or water from the air during the time needed to press the pellets and enter the sample into the prep chamber. As a result the C (1s) spectra showed carbonate signals and the O (1s) signals should high BE peaks that correspond with the presence of carbonates and absorbed water.

Number of materials: 12 Number of spectra: 90

**Form of sample:** powders pressed into thin disks

**Electrical behavior:** insulators (except for those which were dark in color)

Class of material: inorganic

**Special treatment:** pressed into thin 3mm diameter disks in normal lab air yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.98 eV (+/-0.05) Ref BE for Cu (2p3): 932.67 eV (+/-0.05) Ref BE for Cu (3s): 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Oxides – ternary (mixed oxides)

**Name of directory:** Oxid\_Mix

**Proper name:** Ternary Oxides (Mixed Oxides)

**Purpose of spectra:** To reveal the typical surface chemical composition of ternary metal oxides

(mixed oxides).

**Overview:** Ternary oxides are composed of 2 metallic elements and oxygen.

Materials: X:Y:Z series of PbO:GeO2:PbF2, K2CrO4, K2Ti4O9, Li2OteO2, Li2WO4,

Na2OTeO2, Na2S2O3, Na2W2O7, Na2WO4, X:Y:Z series of TeO2:PbO:PbF2

**Observations:** none

Number of materials: 15
Number of spectra: 120
Form of sample: glasses
Electrical behavior: insulator
Class of material: inorganic

**Special treatment:** freshly fractured in air to expose bulk

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### Paper, fiber, and ink samples

Name of directory: Papr&ink

**Proper name:** Paper, fiber, and ink samples

**Purpose of spectra:** To reveal the typical surface chemical composition of various types of papers,

fibers, and inks.

**Overview:** The surface chemistry of pape5rs and fibers used for printing or writing directly affects the sharpness of the lettering or pictures made on the papers and fibers. A wide variety of chemicals can be added to papers and fibers that improve the sharpness of the lettering and pictures. These chemicals must be present at the surface of at least one side. To understand the effect of these chemicals we have analyzed both sides of many of the papers and fibers in this collection so that the user can understand the chemistry needed to improve printing quality.

Some papers in this data set are designed to absorb gases from the air and to stop those gases from attacking (corroding) a material that is wrapped in those papers. These sorts of papers are used in the semiconductor industry and the jewelry business.

Some of the fibers (e.g. rice, wheat, tokusa) are included because one professor was studying the silicon nitride content of those fibers which should help makers to produce better printing paper for inkjet printers.

**Materials:** Alumitex wrapping paper, antistatic spray, Canon(Japanese) printer paper, cellulose powder, cleanroom paper, calendar paper, Coppertex wrapping paper, double-sided adhesive tape (3M Brand), envelop paper, Whatman filter paper, Fox River bond paper, Hoto (Japanese) printer paper, HP thermal printer paper, dried ink on calendar paper, HP inkjet paper for Paintjet, Kimwipe paper, Kokuyo (Japanese) printer paper, Asahi Lint-free paper, Nakabaya (Japanese) printer paper, nitrocellulose filter paper, Pilot (Japanaese) printer paper, SilverSaver wrapping paper, Thermal printer paper, Tokusa stem, wax paper, wheat stem

**Observations:** The surface chemistry of the front side and the back side of various man-made papers and wraps are different.

Number of materials: 43
Number of spectra: >250
Form of sample: films
Electrical behavior: insulators
Class of material: organic
Special treatment: none

Charge compensation: yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.05)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### Pellets (thin disks) from powders

Name of directory: Pellet\_R

**Proper name:** Research on making pellets (thin disks) from powders

**Purpose of spectra:** To show the results of trying to find a quick easy, safe and clean method of

producing thin disks which are easier to charge compensate and give stronger

signal.

Differential charging of samples is directly linked with surface roughness. As a result Overview: powders are very often difficult to analyze by XPS. We have previously used double sided tape or Indium metal foil, and pressed the powders on to the tape or the Indium metal and leaving a large amount of the powder so that we could get better XPS data with less charging. Based on those results, we have experimented with a pellet press device that was designed to make KBr pellets (thin disks) for Infrared spectroscopy analyses. We purchased a hand operated press (Quik Handi-Press) which was made by the Spectra-Tech company and sold by the Aldrich Chemical Co.. We used that press to make thin disks which had smooth surfaces and showed minimal differential charging effects. The problem with this approach was that some of the powders would react with the stainless steel anvil by some unknown mechanism and the resulting thin disk ended up with traces of iron (Fe) or chromium (Cr) on the surface of the thin disk. We assumed that the iron or chromium contamination was due to a pressure-induced reaction whereby tiny particles were transferred onto the disk or there was a true solidstate reaction of some sort. Due to this problem we searched for a method that would stop the thin disks from being contaminated. The data in this directory are the results of our efforts which led us to use two materials that are very convenient and inexpensive. Those materials (aluminum foil cleaned with isopropanol or glycine paper) helped us to avoid the iron and chromium contamination problem.

**Materials:** Aluminum kitchen grade foil, copper foil, glycine (weighing) paper, high density poly(ethylene) film, Scotch Brand Magic Tape, Teflon film, and wax paper.

**Observations:** Aluminum kitchen grade foil was found, by trial and error process, to be an excellent choice for the production of thin disks. This was done by placing a freshly cleaned piece of it between the powder to be pressed and the stainless steel anvil of the mini hand press. Experiments showed that is was best to clean the surface of the shiny side of the aluminum foil with either isopropanol or ethanol to remove any contaminants just prior to using the foil. Even though the aluminum foil was usually the best choice, we did find that some oxides (powders) and other materials would react with the aluminum foil that made it impossible to separate the thin disk from the aluminum foil.

As an alternative, it was found that glycine (weighing) paper was another good choice, but it was found to sometimes transfer a trace amount of carbon and/or nitrogen to the surface of the thin disk.

Based on some rough observations, it seemed that the chance for the aluminum foil to stick to the thin disk was dependent on the amount of hand pressure used to press the thin disk. Based on some rough tests on the glycine paper, it seemed that the amount of carbon and nitrogen was also dependent on the amount of pressure used to make the thin disks.

Number of materials: 7
Number of spectra: 40
Form of sample: powders
Electrical behavior: insulators
Class of material: inorganic

**Special treatment:** pressed into thin 3 mm diameter disks

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

Ion etching/cleaning: none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Phosphides**

Name of directory: Phosphid

**Proper name:** Metal phosphides

**Purpose of spectra:** To reveal the typical surface chemical composition of metal phosphides.

**Overview:** Metal phosphides have various uses in the semiconductor industry so we have studies them as received, freshly fractured to expose the bulk, and after ion etching to see the effects of ion etching. We were fortunate enough to obtain two different crystalline forms of GaP.

**Materials:** GaP <100>, Ga <111>, and InP

**Observations:** Ion etching causes a shift in the peaks due to some inherent change in the electronic structure which is due to either implanting of Argon ions or localized amorphorization due to the ion etching.

Number of materials: 7
Number of spectra: >60
Form of sample: wafers
Electrical behavior: conductor
Class of material: semiconductor

**Special treatment:** freshly fractured to expose bulk or ion etched

**Charge compensation:** none

**Ion etching/cleaning:** used to show effects of ion etching

Ref BE for Au (4f7): 83.99 eV (+/-0.05) Ref BE for Cu (2p3): 932.67 eV (+/-0.05) Ref BE for Cu (3s): 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### Phosphorus silicate glass on silicon wafers

Name of directory: PSG\_Si

**Proper name:** Phosphorus silicate glass on silicon

**Purpose of spectra:** To reveal the typical surface chemical composition of a series of phosphorus

silicate glasses with different levels of phosphorus.

**Overview:** The concentration of phorphorus in phosphorus silicate glass is a key factor in determining how uniformly the PSG glass forms on top of the silicon.

**Materials:** Phosphorus doped silicate glass with phosphorus concentrations ranging from 0% to

10%.

**Observations:** none

Number of materials: 9
Number of spectra: 58
Form of sample: wafers
Electrical behavior: insulator
Class of material: inorganic

**Special treatment:** rinsed in dilute HF for 1 minute

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.05)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Polymers – part 1

Name of directory: Polymer1
Proper name: Polymers

**Purpose of spectra:** To reveal the typical surface chemical composition of highly purified polymer

films.

**Overview:** These samples were prepared and analyzed by the scientists at the National ESCA Center for Surface Chemical Analysis at the University of Washington under the direction of Buddy Ratner and David Castner on an SSI XPS system.

Materials: poly-ethylene (PE), poly-vinyl chloride (PVC), poly-vinylidene di-fluoride (PVDF), poly-tetrafluoroethylene (PTFE), poly-styrene (PS), poly-a-methyl styrene (AMPS), poly-4-methyl styrene (4MPS), poly-4-octylstyrene (POS), poly-4-hydroxystyrene (PHS), poly-4-hydroxystyrene-derviatized with trifluoro acetic anhydride, poly-4-ethoxystyrene (PES), poly-4,4'-dimethoxy benzophenone (4DBP), poly-ether ether ketone (PEEK), poly-ethylene terephthalate (PET), poly-ethyl acrylate (PEA), poly-methyle acrylate (PMA), poly-methyl methacrylate (PMMA) on copper, poly-ethyl methacrylate (EMA), poly-2-hydroxyl methacrylate (HEMA), poly-trimethyl silane hydroxyethyl methacrylate (CLMA), poly-ethylene glycol (PEG), poly-propylene glycol (PPG), poly-tetramethylene glycol (PTMG), poly-vinyl alcohol (PVA), Biomer<sup>TM</sup>, poly-methylene diisocynate/propane-diamine copolymer (MDPD), poly-methylene diisocynate/butane-diol copolymer (MDBD), poly-methylene diisocynate/propane-diamine/butane-diol terpolymer (MDBP), poly-dimethyl siloxane (PDMS) and Whatman<sup>TM</sup> filter paper (cellulose)

**Observations:** The University of Washington group used a 284.6 eV value as the hydrocarbon C (1s) BE. Based on our research XPS International prefers to use a 285.0 eV value for the C (1s) BE of sp3 type hydrocarbons.

Number of materials: 30 Number of spectra: 104 Form of sample: thin films Electrical behavior: insulators

**Class of material:** organic polymers

**Special treatment:** cast into thin films after extensive purification

**Charge compensation:** yes, flood gun

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe (model 206)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)
Operator: National ESCA Center for Surface Chemical Analysis

Various students at the University of Washington under the guidance

of Prof. Buddy Ratner & Dr. David Castner

# Polymers – part 2

**Name of directory:** Polymer2 **Proper name:** Polymers

**Purpose of spectra:** To reveal the typical surface chemical composition of organic polymers as

received and as a function of time that the polymer is exposed to mono X-rays

for >10 hours.

**Overview:** This data set contains polymers that were studied as received and also as a part of a X-ray induced damage study which was to be compared to the results obtained by Ishitani (Toray Research Center, Japan) who used a non-mono XPS system to study some of the same polymers.

Damage is perhaps better described as "change". This study was done to reveal the changes that occur due to long term (10-14 hr) exposure to monochromatic X-rays. Based on a reference book on polymer degradation (W. Schnabel) we learned that changes can be synergistically due to heat, electrons, X-rays, and Bremmstrahlung from non-mono sources. The Schnabel book also explained that hydrocarbon polymers can lose hydrogen, and that polymers with benzene rings are more stable to X-rays.

**Materials:** The polymers used for the X-ray damage study are described by their monomeric names: Acetal, Acrylic acid, Amide, Butene, Carbonate, HDPE (Ethylene), Iso-hexene, Kapton, Nitrocellulose based filter paper, Nylon 6, Acrylonitrile (PAN), Ethylene Oxide (PEO), Ethylene terephthalate (PET, Mylar), Methyl methacrylate (PMMA), Phenylene sulfide (PPS), Propylene (industrial grade), Vinyl acetate (PVA), Vinyl chloride (PVC), Vinylidene di-fluoride (PVDF), Styrene, Sulphone, Tetrafluoroethylene (Teflon). Most of these polymers were obtained in powder form as part of a sample kit of 100 different polymer samples purchased from the Scientific Polymer Products Company.

The other polymers, which were studied just as reference spectra, are: Gladwrap (brand name), Low denisty linear poly(ethylene) (Lldpe), Nomex (brand name), printed circuit board antistatic bag (Pcb\_bag), poly(4-chlorostyrene) (Pcl\_ar) irradiated by argon laser, poly(ethylene) interface(Pe\_if), industrial grade poly(propylene) as received (Pp\_as recd), fresh exposed bulk of industrial grade poly(propylene) (Pp\_bulk), control sample of poly(styrene) (Ps\_contr), poly(styrene) after exposed to Gamma radiation (Ps\_gamma), poly(styrene) after oxidation (Ps\_ox), poly(styrene) after being oxidizzed and exposed to Gamma radiation (Ps\_ox\_gm), poly(vinylnapthelene) exposed to UV laser (Pvn\_uv), poly(vinylpyridine), Saran, dimethyl silicone, and Ziploc (brand name)

**Observations:** The changes that occurred fell into two basic groups. Group 1 is described as the loss of one or more elements or a chemical species group. Group 2 is described as a rearrangement of the chemical bonds with or without the loss on one or more elements. We observed that HDPE and other pure hydrocarbons lost hydrogen and that there was a shift in BE peak max to lower BE indicating the formation of sp2 (double bond) type carbons. We also observed that polymers with benzene rings and the cyano group (CN) were relatively stable to long term exposure. The X-ray energy is somehow absorbed by the benzene ring and CN group and dissipated in a "harmless" manner.

Many polymers are contaminated at the surface of the pellet or final film by silicone oil and or various agents that inhibit "caking" or "static" charge-buildup or "drying agents" or "slip agents". These agents appear at the surface because they act as foreign bodies that are push to the surface of a polymer solution because they disrupt the regular structure of the polymer film which is influenced by various electrical properties.

Number of materials: 48 Number of spectra: >600

**Form of sample:** pellets, beads, films, powders

**Electrical behavior:** insulators (unless made as a thin film on aluminium)

**Class of material:** polymer

**Special treatment:** freshly cut with a cleaned razor to expose pure bulk **Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## **Reliable scale calibrations for Ref\_BE\_1**

Name of directory: Ref\_BE\_2

**Proper name:** Energy scale calibration checks and adjustments

**Purpose of spectra:** To check the reference energies of the Cu (2p3), Cu (3s),

and Au (4f7) and to use those to make corrections in the energy scale if needed. These spectra were used to help produce reliable reference energies for the 52 elements listed in the directory called "Ref\_BE\_1".

**Overview:** These spectra are the proof that the energy scale of the SSI system was adjusted so that it produced reliable reference energies for the 52 elements listed in the directory called "Ref\_BE\_1". The step size for the Cu (2p3), Cu (3s) and Au (4f7) signals was set to 0.02 eV/step so as to maximize the accuracy and reliability of the results.

**Materials:** Copper (Cu) and Gold (Au)

**Observations:** none

Number of materials: 2 Number of spectra: >300 Form of sample: foil

**Electrical behavior:** conductor **Class of material:** metals

**Special treatment:** copper was ion etched clean at >2 KeV for more than 60 seconds at a

minimum, while the gold was ion etched for 20 seconds at minimum

**Charge compensation:** none **Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.98 eV (+/-0.02)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.02)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.05)

**Electron TOA:** 35 degrees

Instrument used: Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

## Reliable secondary reference energies

Name of directory: Ref\_BE\_1

**Proper name:** Reliable secondary reference energies for pure elements

**Purpose of spectra:** To obtain reliable secondary reference energies and to provide user with wide

scan spectra, narrow scan spectra, and valence band without any sort of

contamination.

**Overview:** The objective of this data set was to provide users with wide scan spectra that were reliable and free of contamination with the exception of argon that was implanted by the ion etching process.

The objective of this data set was to also provide high energy resolution spectra of the main XPS signals so that the BE and FWHM of those signals could be used to peak-fit other materials. The BE of that main signal can be used as a reference energy because we checked and adjusted if necessary the reference energies for copper and/or gold juts prior to and just after collecting each set of spectra. The copper and gold spectra were collected with 0.02 eV per channel resolution (step size). To the best of our knowledge the BE derived from these 52 elements represent the best values available with the exception of the gold and copper and silver samples which have been carefully studied by the National Physical Laboratory in the UK.

This series of spectra were collected in response to a request from Cedric J. Powell at the National Institute of Science and Technology in the USA who carried out a mini-round robin study of BEs obtained by measuring elements under conditions that should provide reliable BEs. The results of that mini-round robin were published in the journal of "Applied Surface Science" Vol. 89, pp 141-149 (1995).

The objective of this data set was to also provide users with high energy resolution valence band spectra for the elements that were analyzed which may be useful to theoretical studies of the density of states (DOS) of pure elements.

**Materials:** Ag, Al, Ar/C, As, Au, B, Be, Bi, C, Cd, Co, Cr, Cu, Dy, Er, Fe, Ga, Gd, Ge, Hf, Hg, Ho, In, Ir, Kr, Lu, Mg, Mn, Mo, Nb, Ni, Pb, Pd, Pt, Re, Rh, Ru, Sb, Sc, Se, Si, Sn, Ta, Tb, Te, Ti, Tl, Tm, V, W, Y, Yb, Zn, and Zr.

**Observations:** We have found that ion etching to make an element clean causes that element, if it behaves as a semiconductor, to suffer a shift in its BE which is caused by the implantation of the argon ions. As an example, un-doped silicon give a Si (2p) BE of 99.80 eV before it is ion etched. After ion etching the un-doped Si (2p) BE drops to 99.40 eV. This behavior was also observed for B, Te, and Se, which are semiconductors.

By adding together the spectra that were obtained by repeatedly ion etching a pure element within a short time and with very high energy resolution conditions we were able to experimentally measure FWHM which may be the best values available by using a commercially made instrument.

Repeated ion etching of some metals caused a very small energy shift (0.03 to 0.06 eV) towards lower BE when the first etch cycle data was compared to the last etch cycle data. For example: Copper (2p3) was at 932.68 eV after the first etch cycle but appeared at 932.64 eV after the last etch cycle. This effect indicates that the surface of some metals has become more disordered and thus it is easier for the photoelectrons to escape the surface. This shift toward lower BE as etching was continued is most notable when comparing initial etch cycles with later etch cycles. The shift did not seem to be a progressive shift with more etching.

Number of materials: 52 Number of spectra: 189

**Form of sample:** foils and chips and blocks and rods

**Electrical behavior:** conductor **Class of material:** metals

**Special treatment:** scraped in air to expose fresh bulk

**Charge compensation:** none

**Ion etching/cleaning:** most samples were repeatedly ion etched to keep surface clean while

some samples were ion etched for 30-40 minutes one day and then let in UHV overnight and etched again for 5 minutes to produce clean

surface that would stay clean for 1 hour

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.05)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Residues**

Name of directory: Residue

**Proper name:** Residues from various solutions

Purpose of spectra: To reveal the typical surface chemical composition of residues left by tap

water and other solutions used to clean or protect glass.

**Overview:** A very small study of residues.

**Materials:** Armorall silicone oil protective solution. Microlab cleaning solution that should remove silicone oil, and tap water residues from California

**Observations:** None.

Number of materials: 4 Number of spectra: 26

Form of sample: thin film Electrical behavior: insulator Class of material:

**Special treatment:** solution allowed to concentrate by evaporation

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Semiconductor materials**

Name of directory: SemiCon1

**Proper name:** Semiconductor materials (cleaved or etched or as rec'd)

**Purpose of spectra:** To reveal the typical surface chemical composition of semiconductors in

various states of preparation.

**Overview:** The study of semiconductors is critical to be able to understand problems in production and how to develop new devices. The spectra in this directory are useful for those purposes. We have included valence band spectra which are very important to the semiconductor scientists because they reveal the subtle physics of the conduction band.

A second directory called "SemiCon2" includes metals and insulator materials that are commonly used in the semiconductor industry but are not semiconductive. These spectra act as support information. Many of our semiconductor samples were generously provided by the large companies here in Japan who make and sell semiconductor samples. Their names are listed in each individual data-file. The doping nature and doping level of many of our samples is unknown, but a few data-files do provide that kind of useful information.

**Materials:** AlGaAs, AlN, BeO, BN, C, CdO, CdSe, Cu<sub>2</sub>O, CuCl, Diamond, GaAs, GaInAs, GaP (100), GaP (111), GaSb, GeSe, GeSe<sub>2</sub>, HgS, HgTe, HOPG, InP, InSb, InSnOx (ITO), n-Si, p-Si, undoped Si, NBS p-Si, NiO, Pb<sub>2</sub>O<sub>3</sub>, PbO<sub>2</sub>, PbO, PbS, SbTe, Se, Si<sub>3</sub>N<sub>4</sub>, SnO<sub>2</sub>, Te, WO<sub>3</sub>, ZnO.

**Observations**: Atomic percentage tables of surface composition, which reveal the chemical composition, the natural oxidative tendencies of the semiconductors, and the tendencies of these semiconductors to capture various gases from the air are provided. We have observed only a subtle energy difference between n-Si and p-Si because our samples were not heavily doped. As a result we did not observe the large 0.8 eV shift difference that other groups have observed.

Number of materials: >70 Number of spectra: >650

**Form of sample:** wafers, chips, powders

**Electrical behavior:** semiconductor **Class of material:** semiconductor

**Special treatment:** pressed into thin 3mm diameter disks if in powder form

cleaved in air to expose fresh bulk if in wafer form ion etched to see the effects of etching on composition

and chemical shifts

**Charge compensation:** flood gun not used because it may bias the BEs as needed to study chemical shifts and physics

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.05)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

#### **Semiconductors - related materials**

Name of directory: SemiCon2

**Proper name:** Semiconductor related materials

**Purpose of spectra:** To reveal the typical surface chemical composition of materials that are not

semiconductive but are used in the production of semiconductor devices.

**Overview:** The study of semiconductors is critical to be able to understand problems in production and how to develop new devices. The materials analyzed in this this directory are used for the semiconductor industry but are not semiconductive. These spectra act as support information.

**Materials:** Ag, Al, Al2O3, Al(OH)3, Ar, As, As2O3, Au, Au2O3, B, BeO3, BeO, C, Diamond, Cr, Cu, Cu(OH)2, Cu2O, CuO, Ga, Ga2O3, GeO2, HOPG, In, In2O3, MgO, Ni, NiO, Ni(OH)2, Pb2O3, PbO, PbO2, PdO, Pt, PtO2, Si3N4, Silicone oil, SiO, SiO2, SnO, SnO2, Te, TeO2, Ti, W, WO3

**Observations:** none

Number of materials: 48 Number of spectra: >450 Form of sample: varied

**Electrical behavior:** conductors and insulators

**Class of material:** metals, inorganics

**Special treatment:** pressed into thin 3mm diameter disks if in powder form

cleaved in air to expose fresh bulk if in wafer form ion etched to see the effects of etching on composition

and chemical shifts

**Charge compensation:** flood gun used as necessary with mesh-screen as needed to study chemical shifts and physics

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments X-Probe (model 206)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Silicides**

Name of directory: Silicide

**Proper name:** Binary metal silicides

**Purpose of spectra:** To reveal the typical surface chemical composition of binary metal silicides.

**Overview:** Silicides are used in the semiconductor industry which needs to understand the electronic characteristics of silicides. We have analyzed only 2 silicides so far, but have analyzed them as received, after freshly exposing the bulk and after ion etching.

**Materials:** CrSi thin film, TiSi thin film

**Observations:** none

Number of materials: 2 Number of spectra: 50

Form of sample: thin films
Electrical behavior: conductor
Class of material: semiconductor

**Special treatment:** as received, freshly exposed bulk, or ion etched

**Charge compensation:** none **Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Sulfides**

Name of directory: Sulfide

**Proper name:** Binary metal sulfides

**Purpose of spectra:** To reveal the typical surface chemical composition of binary metal sulfides.

**Overview:** A variety of binary metal sulfides are available as natural minerals in high purity. These minerals can be fractured and analyzed without any significant amount of contamination from the air. Many binary sulfides act as good conductors as long as the color is dark or black.

**Materials:** Ag2S (Argentite), As2S3 (Orpiment), AsS (Realgar), CuS (Covellite), FeS2 (Pyrite), MoS2 (Molybdenite), PbS (Galena), TaS2, and ZnS

**Observations:** None

Number of materials: 10 Number of spectra: 100

Form of sample: chips from natural minerals Electrical behavior: conductor or insulator

**Class of material:** inorganic

**Special treatment:** freshly fractured in air just prior to analysis

**Charge compensation:** varied (when needed, used 4 eV FG with mesh-screen)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.98 eV (+/-0.05) **Ref BE for Cu (2p3):** 932.67 eV (+/-0.05) **Ref BE for Cu (3s):** 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Superconductors-high temperature ceramic**

Name of directory: SuperCon

**Proper name:** High temperature ceramic superconductors

**Purpose of spectra:** To reveal the typical surface chemical composition of high temperature

ceramic superconductors and related materials.

**Overview:** This data set includes just a few samples of superconductive mixed oxides. We have provided data from various Japanese sources in the as received state, scraped state, and freshly scraped state if possible.

Materials: BiSrCuOx (Tokyo Univ), BiSrCaCuOx, YBaCuOx (CPS Co.) and YBaCuOx 2115.

**Observations:** It was revealed by Richard Brundle (IBM) that it was necessary to scrape the surface of some of the oxides while the sample was inside UHV to be able to study the chemical species that seemed to be producing the superconductivity. We have also provided some results from our Laser XPS research which showed that a CW dye laser could be used to partially clean the surface of the sample. This cleaning was presumed to occur by a photo-thermal effect.

Number of materials: 5 Number of spectra: 80

Form of sample: crystalline or pressed powder Electrical behavior: semiconductor or insulator

**Class of material:** inorganic

**Special treatment:** freshly scraped to expose bulk or pressed into thin 3mm

diameter disks (exposed to CW laser for cleaning)

**Charge compensation:** if needed, flood gun (ca. 4 eV) and nickel mesh-screen

**Ion etching/cleaning:** as needed to study the sub-surface composition

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X- & S-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

# System behavior checks

Name of directory: SystemChk

**Proper name:** Checks done on system behavior

Purpose of spectra: To reveal the behavior of the instruments under various conditions that should

reveal the ability of the instruments to produce reliable results and to reveal the basic performance of the instruments used to produce the database.

**Overview:** The details provided by the spectra in this directory are summarized in the introduction to all of our handbooks and the paper version of the index to our complete library of XPS spectra. That summary can be downloaded from our FTP site at "xpsdata.com".

As a part of an international round robin test sponsored by the National Physical Laboratory in England, we submitted a set of spectra obtained from pure copper (Cu) that were measured at different pass energies and with different X-ray spot sizes. Those spectra were submitted in ASCII format to Dr. Martin P. Seah so that the "*instrument response function*" (transmission function) of the SSI X-Probe system (model 206) could be established. The results of that study are published in "Surface and Interface Analysis" Vol. 20, pp. 243-266 (1993)

As a part of an international round robin test sponsored by the National Institute of Science and Technology (NIST), we submitted a set of spectra obtained from the gold (Au), copper (Cu) and silver (Ag) samples supplied to us by the NIST for this study. Those spectra were submitted in ASCII format to Dr. Cedric J. Powell so that the instrument could be tested for "*reproducibility*" and *"repeatability"*.

We have also determined: (A) the Signal/Background behavior of the S-Probe instrument, (B) the Signal/Noise behavior, (C) sensitivity to temperature changes, and (D) the effect of defocusing the monochromator crystal.

**Materials:** Ag/Si, Cu, Au

**Observations:** The random error checks performed for the NIST study have not yet been published, but the initial results indicated that the error due to random effects was nominal.

The focus of the SSI systems is very sharp and it is easy to decide if the sample is correctly focused by checking the count rate. The sharpness of this focus helps the user to avoid various energy scale and count-rate problems that occur in lense systems that allow a much large depth of field.

The Signal/Background ratio depends on pass energy settings. Signal/Background ratios were found to improve as the pass energy setting decrease.

We have also determined useful "exponent factors" that are used to modify the relative sensitivity factors (RSF) that are used in the SSI systems. Those RSF numbers are based on the photoionization cross-sections that were theoretically calculated by J. Scofield in 1976. We have tested the resulting Scofield based RSFs to see if they can used in a routine manner. Our results indicate that the Scofield numbers produce an error range that ranges from +/- 10% to +/-30% depending on the signal being used. We have found that the weaker XPS signals seem to be more susceptible to error. We have therefore suggested to the ASTM E-42 committee and the ISO TC/201 committee to study the Scofield RSFs to determine to what extent they are reliable especially since many users around the world are using the Scofield numbers.

The silver on silicon sample supplied by NIST was found to contain chlorine even after ion etching which may or may not have affected the results. That same sample had a surface roughness that was easy to observe through a 50X optical microscope.

Number of materials: 3
Number of spectra: 250
Form of sample: foils
Electrical behavior: conductor
Class of material: metals

**Special treatment:** as received or ion etched clean as per procedure

**Charge compensation:** none **Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.98 eV (+/-0.05) Ref BE for Cu (2p3): 932.67 eV (+/-0.05) Ref BE for Cu (3s): 122.45 eV (+/-0.1)

**Electron TOA:** 35 degrees (unless otherwise specified) **Instrument used:** Surface Science Instruments X- and S-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Titanates**

Name of directory: Titanate
Proper name: Metal titanates

**Purpose of spectra:** To reveal the typical surface chemical composition of metal titanates.

**Overview:** Titanates are useful materials because their crystal structure allows other materials to be easily deposited on them. Titanates are used in the Semiconductor industry and the Hard Disk Magnetic Memory industry.

Materials: CaTiO3, K2Ti4O9, SrTiO3

**Observations:** Easily cleaved and stay clean after cleaving (fracturing) in air.

Number of materials: 3 Number of spectra: 31

**Form of sample:** crystalline or polymorphic crystals

**Electrical behavior:** insulator **Class of material:** inorganic

**Special treatment:** freshly fractured to expose bulk

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.05)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Transmission function studies**

Name of directory: Transmis

**Proper name:** Transmission function studies

**Purpose of spectra:** To study the transmission function behavior (instrument response function) of

the SSI XPS systems.

**Overview:** The transmission function of an instrument is important to correct for so that users can maximize the reliability of the quantitative results obtained from any XPS system. We have studied the transmission function of the SSI systems and have corrected for the transmission function effect and other effects by a trial and error method which produced a set of modified relative sensitivity factors that are based on Scofield's theoretically measured photoionization cross-sections. We have analyzed a variety of very high purity materials to determine if we had or had not corrected for the transmission behavior and produced useful RSF values.

As a part of an international round robin test sponsored by the National Physical Laboratory in England, we submitted a set of spectra obtained from pure copper (Cu) that were measured at different pass energies and with different X-ray spot sizes. Those spectra were submitted in ASCII format to Dr. Martin P. Seah so that the "*instrument response function*" (transmission function) of the SSI X-Probe system (model 206) could be established. The results of that study are published in "Surface and Interface Analysis" Vol 20, pp 243-266 (1993)

**Materials:** Copper (Cu) and Nickel (Ni) and zinc (Zn)

**Observations:** Our tests indicated that we could have quantitative results that were reliable to  $\pm 10\%$  of the expected values. We have tested the RSFs that were derived by this trial and error method and found that the uncertainties are somewhat larger when we measure non-principal XPS signals and signals that appear at very low BE (e.g. 0-30 eV) or very high BE (e.g. 1,150-1,450). The increase in uncertainty was estimated to be  $\pm 10\%$ .

Number of materials: 3 Number of spectra: 50 Form of sample: foil

Electrical behavior: conductor Class of material: metal

**Special treatment:** ion etched until clean

**Charge compensation:** none **Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments X- & S-Probe

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

# **Tribology studies**

Name of directory: Tribolgy

**Proper name:** Tribology studies on metal bearings

**Purpose of spectra:** To reveal the typical surface chemical composition of metal bearing before

and after being used.

**Overview:** These spectra are from real world materials used under harsh conditions with heavy friction that might cause material transfer or high levels of heat.

**Materials:** Wear Spot on Ball Bearing after Freon Cleaning, Normal Area on Ball Bearing (near wear marks), Wear Track area on Ball Bearing #2 (ion etched), Bearings #1 and #2 (as received), Normal Area on Race #1 (after 40 angstrom etch), Normal Area on Race #1 (as received), Wear Area on Race #1 (after 40 sec ion etch with Xe+), Showa NO.1 Bearing (as received), NO.2 Bearing (as received)

**Observations:** none

Number of materials: 6 Number of spectra: 50

**Form of sample:** balls or metal tracks

**Electrical behavior:** conductor (unless heavily contaminated with insulators)

Class of material: metal with lubricant

**Special treatment:** none

**Charge compensation:** none, unless needed

**Ion etching/cleaning:** ion etched after analyzing as received surface

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

# **Tungstates**

**Name of directory:** Tungstat

**Proper name:** Metal Tungstates

**Purpose of spectra:** To reveal the typical surface chemical composition of metal tungstates.

**Overview:** Sodium tungstate is a good source of WO3 and tungsten metal. Pure crystals of

Scheeite are used as scintillation counter phosphors for gamma-ray detectors

Materials: Li2WO4, Na2W2O7, Na2Wo4, CaWO4 (Scheeite)

**Observations:** none

Number of materials: 4 Number of spectra: 33

**Form of sample:** polymorphic crystals

**Electrical behavior:** insulators **Class of material:** inorganics

**Special treatment:** freshly fractures in air just prior to analysis

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

Ref BE for Au (4f7): 83.96 eV (+/-0.078) Ref BE for Cu (2p3): 932.47 eV (+/-0.078) Ref BE for Cu (3s): 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **UV-ozone treatments of materials**

Name of directory: UV\_Ozone

**Proper name:** UV with Ozone treatments of materials

**Purpose of spectra:** To study the speed at which a surface becomes re-contaminated after being

exposed to a UV-Ozone treatment.

**Overview:** The combined use of UV light and Ozone gas has been used to clean the surfaces of various materials, and in some cases to oxidize the surface. The purpose of this study was to see how long it would take for the cleaned surfaces to become dirty again and what kind of dirt might return.

**Materials:** Si3N4/glass and Ta2O5/glass

**Observations:** Almost no difference could be observed for the time delays between measurements. This means that the surface composition observed 5 minutes after exposure was almost the same as the surface composition 24 hour later.

Number of materials: 2 Number of spectra: 6

Form of sample: thin film Electrical behavior: insulator Class of material: inorganic

**Special treatment:** exposed to UV light and Ozone (O3) gas at the same time

at 1 atm pressure outside the XPS instrument

**Charge compensation**: yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.96 eV (+/-0.078)

 Ref BE for Cu (2p3):
 932.47 eV (+/-0.078)

 Ref BE for Cu (3s):
 122.39 eV (+/-0.15)

**Electron TOA:** 35 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Valence band spectra – elements**

Name of directory: VB\_Elem

**Proper name:** Valence band spectra from pure elements

Purpose of spectra: To reveal the band structure of the density of states of the elements which

have been ion etched clean without any subsequent annealing or other

treatment.

**Overview:** These spectra should be helpful to scientists who want to study the density of states in the valence band. Some spectra are provided with medium energy resolution and some are provided with high energy resolution. Higher energy resolution spectra would require a lot of time on a synchrotron system which is using high quality X-ray monochromators.

These same spectra are provided elsewhere in this database within datafiles that include data from pure elements. We have collected the valence band spectra into this directory just for convenience.

**Materials:** Ag, Al, Au, Be, Bi, C, Cd, Co, Cr, Cu, Fe, Hf, In, Ir, Mn, Mo, Nb, Ni, Pb, Pt, Rh, Ru, Sb, Si, Sn, Ta, Te, Ti, Tl, V, W, Y, Zn, Zr.

**Observations:** The quality of valence band data depends on the energy resolution settings to some extent. Higher energy resolution spectra require several hours time to obtain high quality signal/noise ratios. The data presented here are effectively practical grade data with medium energy resolution.

Number of materials: 37 Number of spectra: 39

**Form of sample:** metal foils (amorphous) and pressed powder (Ru)

Electrical behavior: conductor Class of material: metal

**Special treatment:** ion etched clean

**Charge compensation:** none **Ion etching/cleaning:** none

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.075)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

 Electron TOA:
 35 or 90 degrees

**Instrument used:** Surface Science Instruments S-Probe (model 2703)

**X-ray source:** monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

# Valence band spectra - semiconductors

Name of directory: VB\_Semic

**Proper name:** Valence band spectra from semiconductors & related materials

**Purpose of spectra:** To reveal the band structure of the density of states of semiconductors and

related materials as received, after fracturing to expose the bulk, or after ion

etching.

**Overview:** These spectra should be helpful to scientists who want to study the density of states in the valence band. Some spectra are provided with medium energy resolution and some are provided with high energy resolution. Higher energy resolution spectra would require a lot of time on a synchrotron system which is using high quality X-ray monochromators.

These same spectra are provided elsewhere in this database within datafiles that include data from semiconductors and related materials. We have collected the valence band spectra into this directory just for convenience.

Materials: Ag, Au, C, InP, Si, SiO,

**Observations:** The quality of valence band data depends on the energy resolution settings to some extent. Higher energy resolution spectra require several hours time to obtain high quality signal/noise ratios. The data presented here are effectively practical grade data with medium energy resolution.

Number of materials: 10 Number of spectra: 10

Form of sample: wafers and chips

**Electrical behavior:** semiconductor and conductors and insulators

**Class of material:** semiconductor, metal, inorganic

**Special treatment:** as received, fractured in air, or ion etched clean

**Charge compensation:** none

**Ion etching/cleaning:** etched to remove contaminants

 Ref BE for Au (4f7):
 83.98 eV (+/-0.05)

 Ref BE for Cu (2p3):
 932.67 eV (+/-0.075)

 Ref BE for Cu (3s):
 122.45 eV (+/-0.1)

 Electron TOA:
 35 or 90 degrees

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)

### **Zeolites**

Name of directory: Zeolite

**Proper name:** Zeolites (as received and after treatment)

**Purpose of spectra:** To reveal the typical surface chemical composition of zeolites and zeolite

related materials.

**Overview:** Zeolites are often used in the catalyst industry and for purification of various chemicals. Chemical makers often add some chemicals or process the natural or man-made zeolites to improve the efficiency of the zeolites. This directory includes various man-made and natural zeolites as received and after treatment.

**Materials:** Carbon on 4 different Zeolites, Mordenite, MS-5a, Msn-25, Platinum on zeolite, Talcum, Zeolite X (Ca,Na exchanged) (WE-884), Zeolite X (Na exchanged) [WE-894], Zeolite Y (Na exchanged) [Mizuka sieve Y-500], Zeolite (1uM, cubic) pellet (gc press), Black colored zeolite (uncrushed, single chip), White Zeolite (pressed into pellet, used SSI mesh), Zeolite ZSM-5 (nottreated, pressed into pellet, screen, 90 TOA)

**Observations:** Zeolites seem to be sensitive to X-rays and sometimes change from a white color to a light or dark yellow color in the area hit by the X-rays, which implies some "minor" but perhaps significant change.

Number of materials: 14 Number of spectra: 60

**Form of sample:** powder or pellet or crystalline chip

**Electrical behavior:** insulator **Class of material:** inorganic

**Special treatment:** pressed into thin 3mm diameter disks if powder or freshly fractured to

expose bulk

**Charge compensation:** yes, flood gun (ca. 4 eV) and nickel mesh-screen (80% T)

**Ion etching/cleaning:** none

**Ref BE for Au (4f7):** 83.96 eV (+/-0.078) **Ref BE for Cu (2p3):** 932.47 eV (+/-0.078) **Ref BE for Cu (3s):** 122.39 eV (+/-0.15)

**Electron TOA:** 90 degrees (maximum sampling depth)

Instrument used: Surface Science Instruments S-Probe (model 2703)

X-ray source: monochromatic aluminium (1486.7 eV, 8.393 Angstroms)